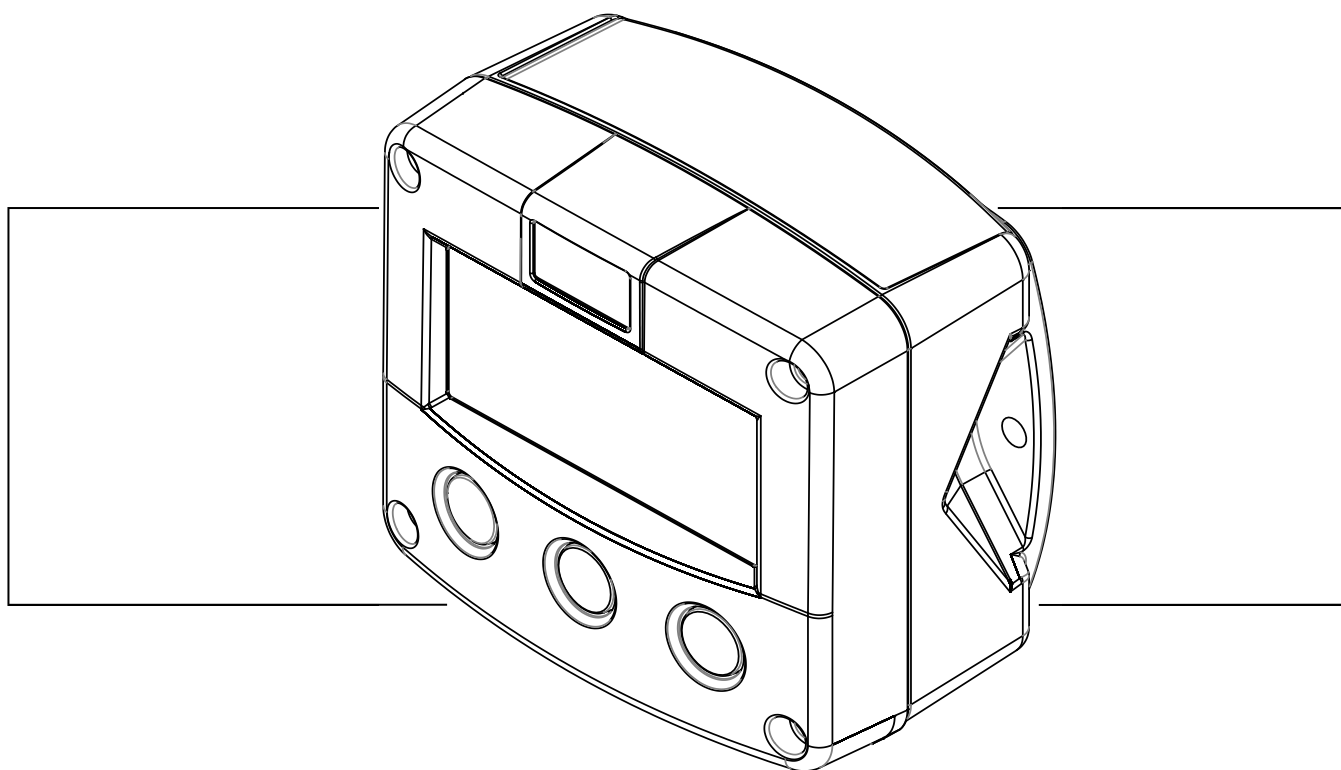


F116-P

***Differential / sum flow computer
analog and pulse outputs***



Signal input flowmeter: pulse, Namur and coil

Output: (0)4-20mA / 0-10V ref. flow rate, pulse ref. total and negative flow

Options: Intrinsically safe, Modbus communication and backlight



SAFETY INSTRUCTIONS



Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.

LIFE SUPPORT APPLICATIONS: The F116-P is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.

Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the F116-P, the installer has to discharge himself by touching a well-grounded object.

The F116-P must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).

Do connect a proper grounding to the metal enclosure as indicated if the F116-P has an incoming power line which carries a 115-230V AC. The Protective Earth (PE) wire may never be disconnected or removed.

Intrinsically safe applications: follow the instructions as mentioned in Chapter 0 and consult "Fluidwell F1...-XI - Documentation for Intrinsic safety"

DISPOSAL OF ELECTRONIC WASTE



The WEEE Directive requires the recycling of disposed electrical and electronic equipment in the European Union. When the WEEE Directive does not apply to your region, we support its policy and ask you to be aware on how to dispose of this product.

The crossed out wheeled bin symbol as illustrated and found on our products tells that this product shall not be disposed of into the general waste system or into a landfill.

At the end of its life, equipment shall be disposed of according to the local regulations regarding waste of the electrical and the electronic equipment.

Please contact your local dealer, national distributor or the manufacturer's Technical helpdesk for information on the product disposal.

SAFETY RULES AND PRECAUTIONARY MEASURES

The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.

Modifications of the F116-P implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period. Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.

This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.

Check the mains voltage and information on the manufacturer's plate before installing the unit.

Check all connections, settings and technical specifications of the various peripheral devices with the F116-P supplied.

Open the enclosure only if all leads are free of potential.

Never touch the electronic components (ESD sensitivity).

Never expose the system to heavier conditions than allowed according the classification of the enclosure (see manufacture's plate and chapter 4).

If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.

The local labor and safety laws and regulations must be adhered to.

ABOUT THE MANUAL

This manual is divided into two main sections:

The daily use of the F116-P is described in chapter 2 "Operational". These instructions are meant for users.

The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This manual describes the standard unit as well as the available options. For additional information, please contact your supplier.

A hazardous situation may occur if the F116-P is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this manual indicated by the pictograms:



A "**warning !**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the F116-P or connected instruments.



A "**caution !**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the F116-P or connected instruments.



A "**note !**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

WARRANTY AND TECHNICAL SUPPORT

For warranty and technical support for your Fluidwell products, visit our internet site www.fluidwell.com or contact us at support@fluidwell.com.

Hardware version : 03.01.xx
Software version : 03.01.xx
Manual : FW_F116P_v1901_02_EN.docx
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1 INTRODUCTION

1.1 SYSTEM DESCRIPTION

Functions and features

The flow rate / totalizer model F116-P is a microprocessor driven instrument designed to show the flow rate, the total and the accumulated total as well as for the calculation of differential flow measurement and to sum two separate flows. This product has been designed with a focus on:

two multi-purpose pulse inputs;
 ultra-low power consumption to allow long-life battery powered applications (type PB/PC),
 Intrinsic safety for use in hazardous applications (type XI);
 several mounting possibilities with aluminum or GRP enclosures for harsh industrial surroundings;
 ability to process all types of flowmeter signals;
 transmitting possibilities with analog / pulse and communication outputs.

Flowmeter and temperature input

This manual describes the unit with a pulse input from the flowmeter. Other versions are available to process (0)4-20mA signals. Two flowmeters with a passive or active pulse, Namur or sine wave (coil) signal output can be connected to the F116-P. To power the sensor, several options are available.

Standard output

- Pulse output to transmit a pulse that represents a totalized quantity as programmed.
- Linear (0)4-20mA or 0-10V analog output to represent the actual calculated differential flow rate as programmed. The (0)4-20mA or 0-10V signal limits can be tuned.

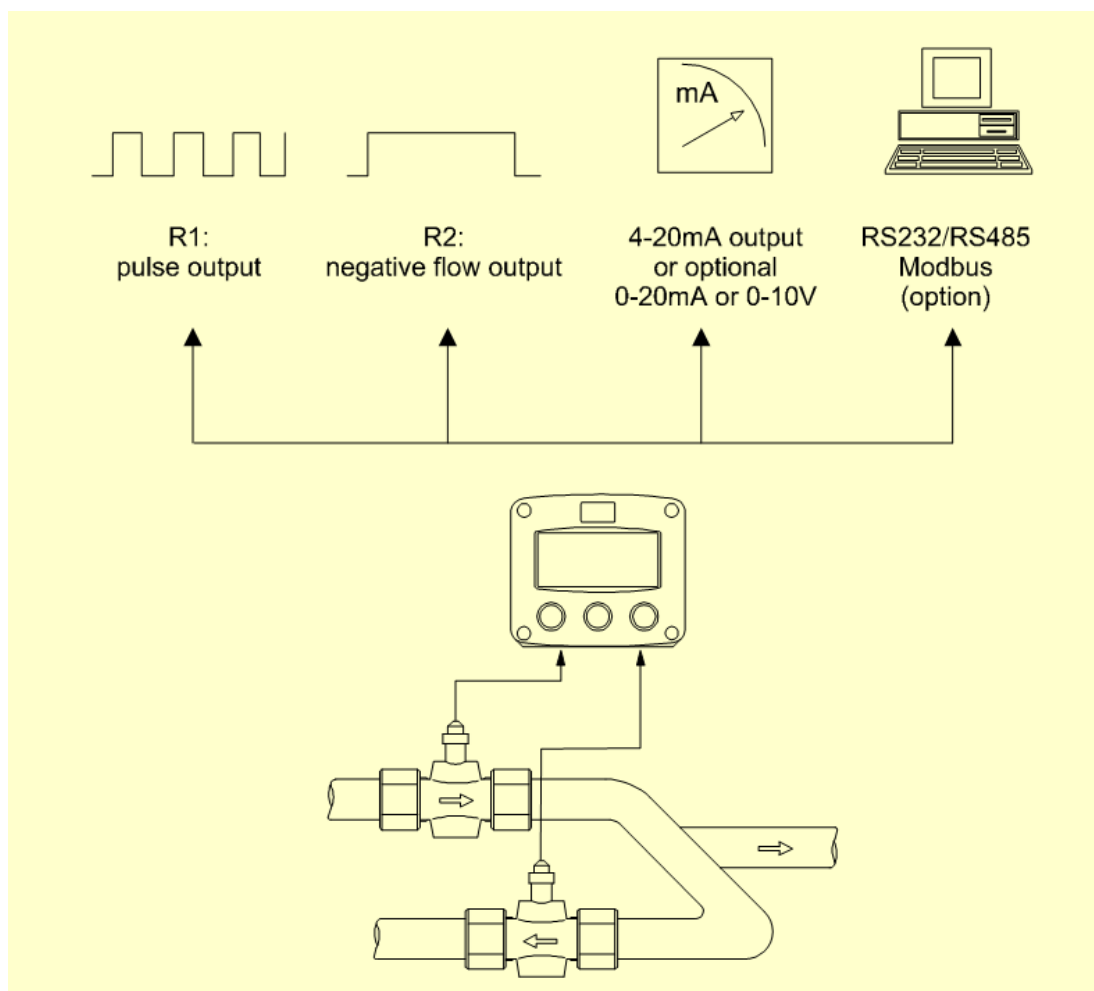


Fig. 1: Typical application

Configuration

The F116-P is designed for use in many types of applications. For that reason, a setup menu is available to program the F116-P according to your specific requirements.

The setup includes several important features, such as K-Factors, engineering units, signal selection, power management (to extend battery life-time), etc. All settings are stored in a non-volatile memory and therefore kept in the event of a power failure or an exhausted battery.

Display information

The unit has a LCD with (optional) backlight to show the process information, status and alarm messages. The display refresh rate is programmed in the setup menu.

At a key press, the display refresh rate will switch to FAST for 30 seconds. When 'OFF' is selected, the display goes off after 30 seconds after the last key press. The display temporarily comes on after a key press.

A backup of the total and accumulated total in EEPROM memory is made every minute.

Backlight

A backlight is available as an option. The brightness can be tuned as desired (requires power supply type PD/PF/PM). For battery and loop powered applications the backlight will not function.

Options

The following options are available: isolated or active (0)4-20mA / 0-10V analog output, full Modbus communication RS232/485/TTL (also battery powered), Intrinsic safety, mechanical relay or active output, power- and sensor-supply options, panel-mount, wall-mount and weather-proof enclosures, flame proof enclosure and LED backlight.

2 OPERATIONAL



This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.

Take careful notice of the "Safety rules, instructions and precautionary measures" in the front of this manual.

This chapter describes the daily use of the F116-P. This instruction is meant for users / operators.

2.1 CONTROL PANEL

The control panel has three keys. The available keys are:



Fig. 2: Control panel

Functions of the keys



This key is used to program and save new values or settings.

The PROG/ENTER key is also used to gain access to the setup menu (read chapter 3).



This key is used to select the differential or sum accumulated total, flow rate A and B and accumulated total A and B

The SELECT/▲ key is also used to increase a value after the PROG/ENTER key has been pressed (read chapter 3)..



This key is used to reset the total.

The CLEAR/► key is also used to select a digit or an option after the PROG/ENTER key has been pressed (read chapter 3).

2.2 OPERATOR INFORMATION AND FUNCTIONS

In general, the F116-P operates in the operator mode. The shown information depends on the settings which are made in the setup menu.

The signal from the connected sensor is processed by the F116-P in the background, independent from the selected display refresh rate.



Fig. 3: Process information (typical)

For the Operator, the following functions are available:

Display (differential or summed) total/rate

Total/rate is the main display of the F116-P. After the selection of any other information, it will always return to this main display automatically. Total is shown on the upper line of the display and flow rate on the bottom line. When selected in the setup menu, the display shows the flow rate only or all. When the SELECT/▲ key is pressed, the other information shows momentarily.

When "-----" is shown, then the flow rate value is too high to be shown. The arrows ◆ indicate the increase/decrease of the flow rate trend. If the consumption is very low, it might be that a stable low flow rate and total is shown; this is due to the settings of the F116-P.

Clear total

The value for total can be reset. To do so, press the CLEAR/▶ key twice. When the key is pressed once, the text "PUSH CLEAR" is shown. To avoid a reset at this stage, press another key other than the CLEAR/▶ key or wait for 20 seconds. A reset of the total does not influence the accumulated total.

Display accumulated total

When the SELECT/▲ key is pressed, total and accumulated total are shown. The accumulated total cannot be reset. The value will count up to 99,999,999,999. The unit and number of decimals are shown according to the settings for the total.

Display Flow rate-A, Flow rate-B, (accumulated) total-A, (accumulated) total-B

The setting All shows the (differential or summed) flow rate. When the SELECT/▲ key is pressed again, the total/accumulated total, the flow rate A, the accumulated total A, the flow rate B and the accumulated total B are shown temporarily.

Low-battery alarm



Note !

Only use original batteries. Original batteries can be ordered at the manufacturer.
The use of unapproved batteries will void the warranty.

At the end of the battery's life-time, the voltage starts to drop. When the voltage becomes too low, the battery indicator comes on. When the battery indicator is on, install a new and fresh battery as soon as possible.



Fig. 4: Low-battery alarm (typical)

Alarm

When the alarm indicator is shown, refer to Appendix B: Problem Solving.

3 CONFIGURATION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.



Caution !

Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.

This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.

Make sure, the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the enclosure cover is removed or the panel cabinet has been opened (danger from electrical shock). The enclosure may only be opened by trained persons authorized by the operator of the facility.

Take careful notice of the "Safety rules, instructions and precautionary measures" in the front of this manual.

The SETUP menu is used to program the F116-P

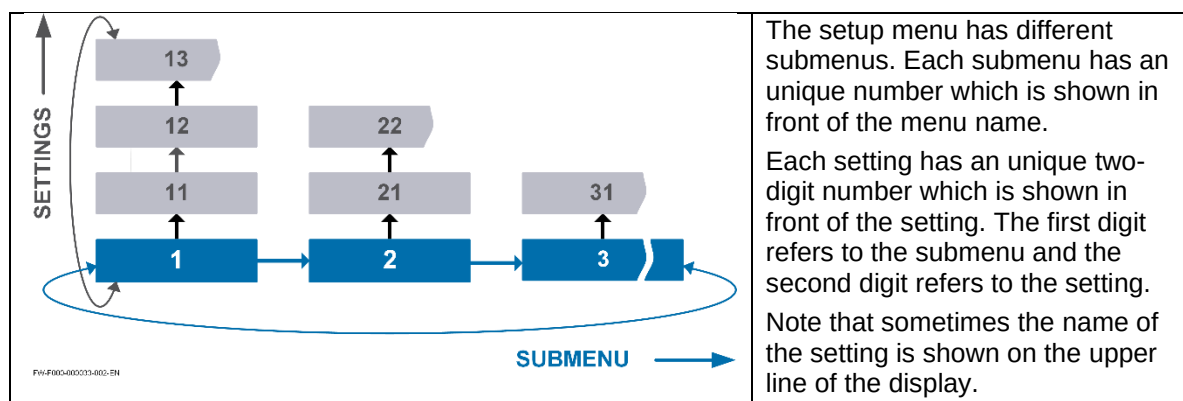
The SETUP menu is accessible at all times while the F116-P remains fully operational. Be aware that in this case any change to the settings may have an influence on the operation.



Note !

It is possible to prevent access to the SETUP menu with a password. A password may be required to enter the SETUP menu. Without this password, access to SETUP is denied.

3.1 HOW TO PROGRAM THE F116-P



How to enter the setup menu

When the setup menu is protected by a password, the F116-P asks for a password to access the setup menu. When in the operator mode, press and hold the PROG/ENTER key for 7 seconds to access the setup menu.

How to navigate in the setup menu

The setup menu has different submenus to program the F116-P. For navigation, the submenus and the settings are identified with numbers (for the submenu: e.g. 1; for the setting: e.g. 12.). The CLEAR/► key and the PROG/ENTER key are used for navigation. The explanation assumes that you are in the submenu TOTAL.

Action	Result	Remark
1 Press the CLEAR/► key to select the next submenu.	• The submenu FLOW RATE shows	-
2 Press again to go to the next submenu.	• The submenu DISPLAY shows.	-
3 Momentarily, press the PROG/ENTER key to select the previous submenu.	• The submenu FLOW RATE shows	The PROG/ENTER key is used as a ◀ key.
4 Press again to go to the previous submenu.	• The submenu TOTAL shows	The PROG/ENTER key is used as a ◀ key.

The SELECT/▲ key and the CLEAR/► key are used for navigation.

The explanation assumes that you are in the submenu TOTAL. When you are:

- in the first setting and you navigate to the previous setting, the F116-P goes back to the related main menu.
- in the last setting and you navigate to the next setting, the F116-P goes to the related main menu.

Action		Result	Remark
1	Press the SELECT/▲ key to select the first setting.	• The setting UNIT shows.	-
2	Press the SELECT/▲ key again to go to the next setting.	• The setting DECIMALS shows.	-
3	Press the CLEAR/► key to select the previous setting.	• The setting UNIT shows.	-
4	Press the CLEAR/► key again to go to the previous setting.	• The submenu TOTAL shows	This is normal behavior because the setting UNIT is the first setting of the submenu TOTAL.

How to make a setting



Caution !

Changes are only saved when you press the PROG/ENTER key.

The explanation assumes that you are in the submenu TOTAL and the setting UNIT. When you do not want to save the change, wait for approximately 20 seconds or press and hold the PROG/ENTER key for approximately 3 seconds.

Action		Result	Remark
1	Momentarily, press the PROG/ENTER key.	• The PROG indicator blinks. • The engineering unit L shows.	To access the setting.
2	Press the SELECT/▲ key to select the next engineering unit.	• The PROG indicator blinks. • The engineering unit m ³ shows.	If you wait too long, the program mode goes off and changes are not saved, this is normal behavior.
3	Press the SELECT/▲ key to select the next engineering unit.	• The PROG indicator blinks. • The engineering unit US GAL shows.	-
4	Press the CLEAR/► key to select the previous engineering unit	• The PROG indicator blinks. • The engineering unit m ³ shows.	-
5	To confirm the changes: Momentarily, press the PROG/ENTER key.	• The PROG indicator goes off. • The change is saved. • The engineering unit m ³ shows.	If you do not press the PROG/ENTER key to confirm, your selection is not saved.
	To discard the changes: Press and hold the PROG/ENTER key for approximately 3 seconds.	• The PROG indicator goes off. • The change is discarded. • The engineering unit L shows.	-

3.1.1 SETUP MENU – SETTINGS

1	TOTAL-A		
	11	unit	L; m ³ ; kg; lb; GAL; USGAL; bbl; no unit
	12	decimals	0000000; 111111.1; 22222.22; 3333.333
	13	K-factor	0.000010 - 9999999
	14	decimals K-factor	0 - 6
2	FLOW RATE-A		
	21	unit	mL; L; m ³ ; mg; g; kg; ton; gal; bbl; lb; cf; rev; - - - (no unit); scf; nm ³ ; nL; p
	22	time	/sec; /min; /hour; /day
	23	decimals	0000000; 111111.1; 22222.22; 3333.333
	24	K-factor	0.000010 - 9999999
	25	decimals K-factor	0 - 6
	26	filter	0 - 99
	27	period	0.1 - 99.9 seconds
3	TOTAL-B		
	31	K-factor:	0.000010 - 9999999
	32	decimals K-factor	0 - 6
4	FLOW RATE-B		
	41	K-factor	0.000010 - 9999999
	42	decimals K-factor	0 - 6
5	DISPLAY		
	51	function	total; rate; all
	52	light	0% (off); 20%; 40%; 60%; - 80%; 100% (full brightness)
	53	calculate	add; differ
	54	measurement	bi-direct; not negative; threshold; stationary
	55	stationary flow rate	0000.000 - 9999999
	56	stationary total	0000.000 - 9999.999
6	POWER MANAGEMENT		
	61	LCD new	fast; 1 sec; 3 sec; 15 sec; 30 sec; off
	62	battery mode	operational; shelf
7	FLOWMETER		
	71	signal A	npn; npn-lp; reed; reed-lp; pnp; pnp-lp; namur; coil-hi; coil-lo; 8-1 DC; 12 DC; 24 DC
	72	signal B	npn; npn-lp; reed; reed-lp; pnp; pnp-lp; namur; coil-hi; coil-lo; 8-1 DC; 12 DC; 24 DC
8	ANALOG		
	81	output	disable; enable
	82	rate-min	000.000 - 999999
	83	rate-max	000.000 - 999999
	84	cut-off	0.0 - 9.9%
	85	tune-min	0 - 9999
	86	tune-max	0 - 9999
	87	filter	01 - 99
9	PULSE		
	91	mode	signed; not negative; separated
	92	width	0.001 – 9
	93	decimals	0000000; 111111.1; 22222.22; 3333.333
	94	amount	0.001 – 9999999

A COMMUNICATION			
	C1	speed	1200; 2400; 4800; 9600
	C2	address	1 - 247
	C3	mode	bus-rtu; bus-asc; off
D OTHERS			
	D1	model	F116-P
	D2	software version	nn:nn:nn
	D3	serial no.	nnnnnnn
	D4	password	0000 - 9999
	D5	tag-nr	0000000 - 9999999

3.1.2 EXPLANATION OF SETUP-MENU 1 - TOTAL-A

1 TOTAL-A		
11	unit	This setting is used to select the engineering unit for the indication of the total (A and B), the accumulated total (A and B), and the pulse output. When you change the engineering unit, you must recalculate and reprogram the K-factor for the (accumulated) total. When you recalculate and reprogram the K-Factor, the history for (accumulated) total is not correct anymore, because the (accumulated) total is not recalculated. For future reference, best practice is to make a note of the accumulated total before you program the recalculated K-Factor. 
12	decimals	This setting is used to set the amount of digits behind the decimal point for the (accumulated) total indication (A and B).
13	K-factor	This setting is used to set the K-Factor for the total (A). With the K-Factor, the flowmeter pulse signals are converted to a quantity. The K-Factor is based on the number of pulses generated by the flowmeter per selected engineering unit, for example per m³. A more accurate K-Factor (more decimals, as set in decimals K-Factor) allows for a more accurate operation of the system. Example 1: Calculating the K-Factor. The flowmeter generates 2.4813 pulses per liter and the selected unit is m³. A cubic meter consists of 1000 liter which gives 2.4813 pulses*1000 liter=2481.3 pulses per m³. So, the K-Factor is 2481.3. Enter for the Flowmeter K-Factor: 24813 and for the flowmeter K-Factor decimals: 1. Example 2: Calculating the K-Factor. The flowmeter generates 6.5231 pulses per gallon and the selected engineering unit is gallons. So, the K-Factor is 6.5231. Enter for the Flowmeter K-Factor: 65231 and for the Flowmeter K-Factor decimals: 4. When you recalculate and reprogram a new K-Factor, the history for (accumulated) total is not correct anymore, because the (accumulated) total is not recalculated. For future reference, best practice is to make a note of the accumulated total before you program the recalculated K-Factor. 
14	decimals K-factor	This setting is used to set the amount of digits behind the decimal point for the K-Factor (A).

3.1.3 EXPLANATION OF SETUP-MENU 2 - FLOW RATE-A

The settings for total and flow rate are entirely separate. In this way, different engineering units can be used for each e.g. cubic meters for total and liters for flow rate.

2 FLOW RATE-A		
21	unit	This setting is used to select the engineering unit for the indication of the flow rate (A and B).  <i>Alteration of the engineering unit will have consequences for operator and setup values, they will not be automatically recalculated to the value of the new selected unit. The K-Factor has to be adapted as well; the calculation is not done automatically.</i>
22	time	This setting is used to set the time unit for the flow rate calculation (A and B). Note that the flow rate is given in engineering unit/time unit, e.g. liters/minute (l/min).  <i>When you change this setting, also recalculate and change the settings for the analog rate-min and analog rate-max.</i>
23	decimals	This setting is used to set the amount of digits behind the decimal point for the flow rate indication (A and B).
24	K-factor	This setting is used to set the K-Factor for the flow rate (A). With the K-Factor, the flowmeter pulse signals are converted to a quantity. The K-Factor is based on the number of pulses generated by the flowmeter per selected engineering unit, for example per m ³ . A more accurate K-Factor (more decimals, as set in decimals K-Factor) allows for a more accurate operation of the system.
25	decimals K-factor	This setting is used to set the amount of digits behind the decimal point for the K-Factor (A).
26	filter	This setting is used to stabilize the output signal. With the help of this digital filter a more stable but less actual representation of the flow rate can be obtained. The filter principal is based on three input values: the filter level (01-99), the last calculated flow rate and the last average value. The higher the filter level, the longer the response time on a value change will be.
27	period	This setting is used to calculate the flow rate by counting the number of pulses within a certain time, for example 1 second. The longer the time the more accurate the flow rate will be.  <i>This setting does influence the update time for the analog output directly. If the output response is too slow, decrease the number of pulses.</i> <i>The shorter the update time, the higher the power consumption of the unit will be (important for battery powered applications).</i>

3.1.4 EXPLANATION OF SETUP-MENU 3 - TOTAL-B



Note !

The engineering units are the same as used in SETUP-menu 1 - Total-A.

3 TOTAL-B		
31	K-factor	This setting is used to set the K-Factor for the total (B). With the K-Factor, the flowmeter pulse signals are converted to a quantity. The K-Factor is based on the number of pulses generated by the flowmeter per selected engineering unit, for example per m ³ . A more accurate K-Factor (more decimals, as set in decimals K-Factor) allows for a more accurate operation of the system.
32	decimals K-factor	This setting is used to set the amount of digits behind the decimal point for the (accumulated) total indication (B).

3.1.5 EXPLANATION OF SETUP-MENU 4 - FLOW RATE-B



Note !

The engineering units are the same as used in SETUP-menu 2 - Flow rate-A.

4 FLOW RATE-B		
41	K-factor	This setting is used to set the K-Factor for the flow rate (B). With the K-Factor, the flowmeter pulse signals are converted to a quantity. The K-Factor is based on the number of pulses generated by the flowmeter per selected engineering unit, for example per m ³ . A more accurate K-Factor (more decimals, as set in decimals K-Factor) allows for a more accurate operation of the system.
42	decimals K-factor	This setting is used to set the amount of digits behind the decimal point for the K-Factor (B).

3.1.6 EXPLANATION OF SETUP-MENU 5 - DISPLAY

5 DISPLAY		
51	function	This setting can be set to display total or rate. - When 'total' is selected, simultaneously, (differential or summed) total and (differential or summed) flow rate is shown. When SELECT is pressed, the (differential or summed) accumulated total is shown temporarily. - When 'rate' is selected, only (differential or summed) flow rate is shown together with its engineering unit. When SELECT is pressed, the (differential or summed) total and the (differential or summed) accumulated total are shown temporarily. - When 'All' is selected, only (differential or summed) flow rate is shown together with its engineering unit. When SELECT is pressed again, the (differential or summed) total/accumulated total, the flow rate A, the accumulated total A, the flow rate B and the accumulated total B are shown temporarily.
52	light	The backlight brightness can be adjusted from 0% (off) to 100% (full brightness) in steps of 20%. When the F116-P is only loop powered, the backlight is disabled. An external power supply is required to supply the backlight.
53	calculate	The F116-P can be set to calculate and display either: - differential: the differential total / flow rate (flow A – flow B) - add: the summed total / flow rate (flow A + flow B)

54	measurement	To solve undesired display readings during low or even negative consumption situations, four different measurement methods have been implemented. Note that the selection does influence the analog output value (ref. flow rate) as well.
	bi-directional	Shown flow rate: positive and negative. Shown total: increases or decreases.
	not negative	Shown flow rate: only positive or zero. Shown total: increases or decreases.
	threshold	Shown flow rate: as soon as the flow rate is lower than the flow rate set at SETUP 55 or negative, zero flow rate is shown. Shown total: as soon as the flow rate is lower than the flow rate set at SETUP 55 or negative, totalization will stop.
	stationary	Shown flow rate: as soon as the flow rate is lower than the flow rate set at SETUP 55 or negative, the stationary flow rate (SETUP 55) is shown. Shown total: as soon as the flow rate is lower than the flow rate set at SETUP 55 or negative, stationary totalization (SETUP 56) will be activated. However, if the stationary total set at SETUP 56 is zero, totalization increases or decreases based on the incoming pulses from SIGNAL A and B (normal operation).
55	stationary flow rate	Enter here the flow rate according SETUP 54: threshold or stationary. The time and measuring units are according to flow rate SETUP 21 and 22.
	threshold stationary  Note !	Flow rate zero is shown as soon as the flow rate will be lower as this setting. As soon as the flow rate is lower as this setting, this flow rate is shown. <i>If the flowmeters do not generate pulses, the flow rate shows zero.</i>
56	stationary total  Note !	Enter here a flow rate per hour according to SETUP 54 – 'stationary'. The measuring unit is according to TOTAL (A and B) - SETUP 11. This flow rate is converted to a total which will be used as long as the flow rate is lower as the value set at SETUP 55. <i>If the flowmeters do not generate pulses, the totalization will stop.</i> <i>This function is disabled if value zero has been entered.</i>

3.1.7 EXPLANATION OF SETUP-MENU 6 - POWER MANAGEMENT

When used with the internal battery option (type PB/PC), the user can expect reliable measurement over a long period of time. The F116-P has several smart power management functions to extend the battery life time significantly. Two of these functions can be set.

6 POWER MANAGEMENT		
61	lcd new	The calculation of the display-information influences the power consumption significantly. When the application does not require a fast display refresh rate, it is strongly advised to select a slow refresh rate. Please understand that NO information will be lost; every pulse will be counted and the output signals will be generated in the normal way. At a key press, the display refresh rate will switch to FAST for 30 seconds. When 'OFF' is selected, the display goes off after 30 seconds after the last key press. The display temporarily comes on after a key press. Example battery life-time with a coil pick-up: • 1kHz pulse and FAST update: about 2 years; • 1kHz pulse and 1 sec update: about 5 years.
62	battery mode	The F116-P has two modes: operational or shelf. After "shelf" has been selected, the F116-P can be stored for several years; it will not process the sensor signal; the display is switched off but all settings and totals are stored. In this mode, power consumption is extremely low. To wake up the F116-P again, press the SELECT/▲ key two times.

3.1.8 EXPLANATION OF SETUP-MENU 7 - FLOWMETER

The F116-P is able to handle several types of input signal. The pickup / signal is selected with:

- SETUP 71 (Input A), Read also chapter 4
- SETUP 72 (Input B), Read also chapter 4.



Note !

The selections "active pulse" offer a detection level of 50% of the supply voltage.

7	FLOWMETER				
71	SIGNAL A	This settings configures the type of flowmeter pickup / signal for signal A.			
	TYPE OF SIGNAL	EXPLANATION	RESISTANCE	FREQ. / mV	REMARK
	NPN	NPN input	100 kΩ pull-up	max. 6 kHz.	(open collector)
	NPN-LP	NPN with low pass filter	100 kΩ pull-up	max. 1.2 kHz.	(open collector) less sensitive
	REED	Reed-switch input	1 MΩ pull-up	max. 600 Hz.	
	REED-LP	Reed-with low pass filter	1 MΩ pull-up	max. 120 Hz.	Less sensitive
	PNP	PNP input	100 kΩ pull-down	max. 6 kHz.	
	PNP-LP	PNP with low pass filter	100 kΩ pull-down	max. 1.2 kHz.	Less sensitive
	NAMUR	NAMUR input	820 Ω pull-down	max. 4 kHz.	External power required
	COIL-HI	High sensitive coil input	-	min. 20 mV _{pp}	Sensitive for interference!
	COIL-HI (option ZF)			min. 10 mV _{pp}	
	COIL-HI (option ZG)			min. 5 mV _{pp}	
	COIL-LO	Low sensitive coil input	-	min. 80 mV _{pp}	Normal sensitivity
	8-1 DC	Active pulse input detection level 8.2V DC	3.9 kΩ	max. 10 kHz.	External power required
	12 DC	Active pulse input detection level 12V DC	4 kΩ	max. 10 kHz.	External power required
	24 DC	Active pulse input detection level 24V DC	3 kΩ	max. 10 kHz.	External power required
72	SIGNAL B	This settings configures the type of flowmeter pickup / signal for signal B. In many applications, the type of signal for input B will be the same type as the selection for signal A (SETUP 71). For possible signal selections, read SETUP 71.			

3.1.9 EXPLANATION OF SETUP-MENU 8 - ANALOG OUTPUT

A linear 4-20mA signal (option AB: 0-20mA or option AU: 0-10V) output signal is generated that represents the flow rate. The settings for the flow rate influence the analog output directly. The relationship between the flow rate and the analog output is set with the following settings.

8	ANALOG OUTPUT	
81	output	If the analog output is not used, select disable to minimize the power consumption (e.g. save battery life-time).  <i>Note !</i> Option AP: When a power supply is available but the output is disabled, a 3.5mA signal will be generated.
82	rate-min	Enter here the flow rate at which the output should generate the minimum signal (0)4mA or 0V - in most applications at zero flow. The number of decimals shown depend upon setup 23. The engineering units/time (e.g. L/min) are dependent upon setup 21 and 22.
83	rate-max	Enter here the flow rate at which the output should generate the maximum signal (20mA or 10V) - in most applications at maximum flow. The number of decimals shown depend upon setup 23. The engineering units/time (e.g. L/min) are dependent upon setup 21 and 22.

84	cut-off	To ignore leakage of the flow for example, a low flow cut-off can be set as a percentage of the full range of 16mA, 20mA or 10V. When the flow is less than the required rate, the current will be the minimum signal (0)4mA or 0V. Example: Calculate the cut-off. Rate-min: 0L/min [4mA], Rate-max: 100 L/min [16mA], Cut-off: 2% Required rate [L/min]: (rate-max - rate-min)*cut-off: (100-0)*2%=2.0L/min Output [mA]: rate-min + (rate-max*cut-off): 4+(16*2%)=4.32mA			
85	tune-min	The (0)4mA or 0V value can be tuned precisely with this setting. The initial minimum analog output value is (0)4mA or 0V. However, this value might differ slightly due to ambient influences such as temperature for example.  Before tuning the signal, make sure that the analog signal is idle (not used) for any application! After pressing PROG, the current will be about 4mA (0mA or 0V). The current can be increased / decreased with the arrow keys and is directly active. Press ENTER to store the new value.  <i>If required, you can program the analog output 'up-side-down'. The (0)4mA or 0V represents the maximum flow rate and the 20mA or 10V represents the minimum flow rate.</i>			
86	tune-max	The 20mA or 10V value can be tuned precisely with this setting. The initial maximum analog output value is 20mA or 10V. However, this value might differ slightly due to ambient influences such as temperature for example.  Before tuning the signal, make sure that the analog signal is idle (not used) for any application! After pressing PROG, the current will be about 20mA or 10V. The current can be increased / decreased with the arrow keys and is directly active. Press ENTER to store the new value.  <i>If required, you can program the analog output 'up-side-down'. The (0)4mA or 0V represents the maximum flow rate and the 20mA or 10V represents the minimum flow rate.</i>			
87	filter	This setting is used to stabilize the output signal. With the help of this digital filter a more stable but less actual representation of the flow rate can be obtained. The filter principal is based on three input values: the filter level (01-99), the last calculated flow rate and the last average value. The higher the filter level, the longer the response time on a value change will be.			
	filter value	RESPONSE TIME ON STEP CHANGE OF ANALOG VALUE. TIME IN SECONDS			
	influence	50%	75%	90%	99%
	01	filter disabled	filter disabled	filter disabled	filter disabled
	02	0.1 sec	0.3 sec	0.5 sec	0.9 sec
	03	0.3 sec	0.5 sec	0.8 sec	1.5 sec
	05	0.5 sec	0.9 sec	1.4 sec	2.6 sec
	10	0.9 sec	1.8 sec	2.8 sec	5.5 sec
	20	1.8 sec	3.5 sec	5.6 sec	11 sec
	30	2.6 sec	5.1 sec	8.5 sec	17 sec
	50	4.4 sec	8.6 sec	14 sec	29 sec
	75	6.5 sec	13 sec	22 sec	43 sec
	99	8.6 sec	17 sec	28 sec	57 sec

3.1.10 EXPLANATION OF SETUP-MENU 9 - PULSE

9 PULSE		
91	mode	The unit has three scaled pulse output modes. This functionality drives two pulse outputs which, depending on the mode, can be used as follows:
	signed	On pulse output R1 a pulse will be send when the total has increased or decreased with the set quantity (SETUP 94). Pulse output R2 will send a 0 for increase or 1 for decrease.
	not negative	On pulse output R1 a pulse will be sent when the total has increased with the set quantity (SETUP 94). On pulse output R2 the sign of the flow rate will be send (positive=0, negative=1).
	separated	On pulse output R1 a pulse will be sent when the total has increased with the set quantity (SETUP 94). On pulse output R2 a pulse will be sent when the total has decreased with the set quantity (SETUP 94).
92	width	The pulse width determines the time that the output will be active; in other words the pulse duration. Value "zero" will disable the pulse output. The pulse signal always has a 50% duty cycle, hence the minimum time between the pulses is equal to the pulse width setting. If the frequency should go out of range – when the flow rate increases for example – an internal buffer will be used to "store the missed pulses": As soon as the flow rate slows down, the buffer will be "emptied". It might be that pulses will be missed due to a buffer-overflow, so it is advised to program this setting within its range!
93	decimals	This setting is used to set the amount of digits behind the decimal point for the amount.
94	amount	A pulse will be generated every time a certain quantity is added to the total. Enter this quantity here while taking the decimals for pulse into account.

3.1.11 EXPLANATION OF SETUP-MENU A - COMMUNICATION (OPTION)

This product is designed for the connection to a communication network. Products with a communication option do not include cyber security functions. Fluidwell cannot take any responsibility for the cyber security, omissions or errors in the communication safety. To maintain a secure operation, automation and control, it is the sole responsibility of the owner to install and manage the appropriate safety measures to protect the network, the product and the communication against any kind of security breaches.

The functions described below deal with hardware that is not part of the standard delivery. Programming of these functions does not have any effect if this hardware has not been installed. Consult Appendix C and the Modbus communication protocol description for a detailed explanation.

A COMMUNICATION		
A1	speed	This setting is used to set the Baudrate.
A2	address	This setting is used to set the communication address for the F116-P.
A3	mode	This setting is used to set the Modbus transmission mode. Select OFF to disable the communication.

3.1.12 EXPLANATION OF SETUP-MENU B - OTHERS

For support and maintenance it is important to have information about the characteristics of the F116-P. Your supplier will ask for this information when support is required.

B OTHERS		
B1	model	This setting shows the model name.
B2	software version	This setting shows the version number of the firmware (software).
B3	serial no.	This setting shows the serial number.
B4	password	This setting is used to set a password (pin code) to limit the access for the setup menu. Only persons who know the pin code can access the setup menu. The pin code 0000 disables the pin code to allow for access by any person.
B5	tag-nr	This setting is used to set a tag number for the F116-P.

4 INSTALLATION

4.1 GENERAL DIRECTIONS



Caution !

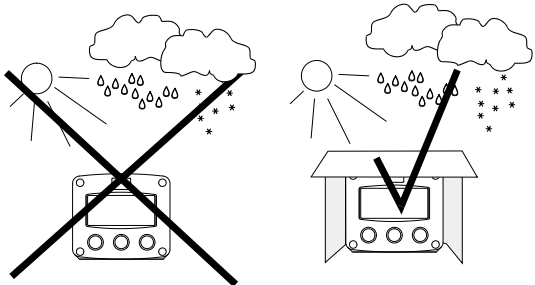
Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.

This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.

Make sure, the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the enclosure cover is removed or the panel cabinet has been opened (danger from electrical shock). The enclosure may only be opened by trained persons authorized by the operator of the facility.

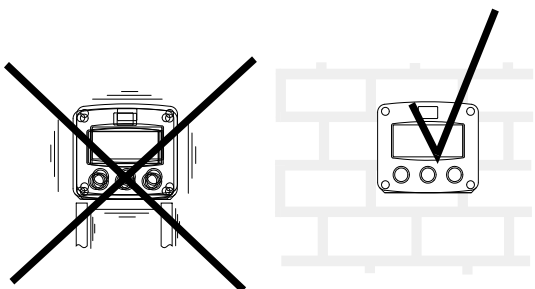
Take careful notice of the "Safety rules, instructions and precautionary measures" at the front of this manual.

4.2 INSTALLATION / SURROUNDING CONDITIONS



Take the relevant IP classification of the enclosure into account (see identification plate). Even an enclosure rated for IP67 / TYPE 4(X) should NEVER be exposed to strongly varying (weather) conditions.

When used in very cold surroundings or varying climatic conditions, inside the instrument case, take the necessary precautions against moisture.



Mount the F116-P onto a solid structure to avoid vibrations.

For use in Safe and Hazardous Areas (or Locations), the following conditions apply:

Relative humidity:	< 90% RH
Outdoor use:	suitable for outdoor use
IP and TYPE rating:	IP65 (panel mount), IP67 (field mount) and Type 4X
Supply voltage fluctuation:	As indicated by the supply range (e.g. 10V to 30V), otherwise +/- 10% unless stated otherwise
Means of protection:	Intrinsically safe: IS Ordinary locations: Class I (PE connected metal enclosure) Class II (non-metallic enclosure)
Over-voltage category:	II (when supplied from mains)
Pollution degree:	2 (internal environment), 3 (external environment)
Ambient:	Intrinsically safe: -40 °C to +70 °C, -40 °F to +158 °F (limited to +50 °C, 122 °F for EPL Da) Ordinary locations: -40 °C to +80 °C, -40 °F to +176 °F
Altitude:	up to 2000 m

4.3 DIMENSIONS- ENCLOSURE

Aluminum and stainless enclosures (where "H" turns to "HS" for stainless, e.g. HA → HSA):

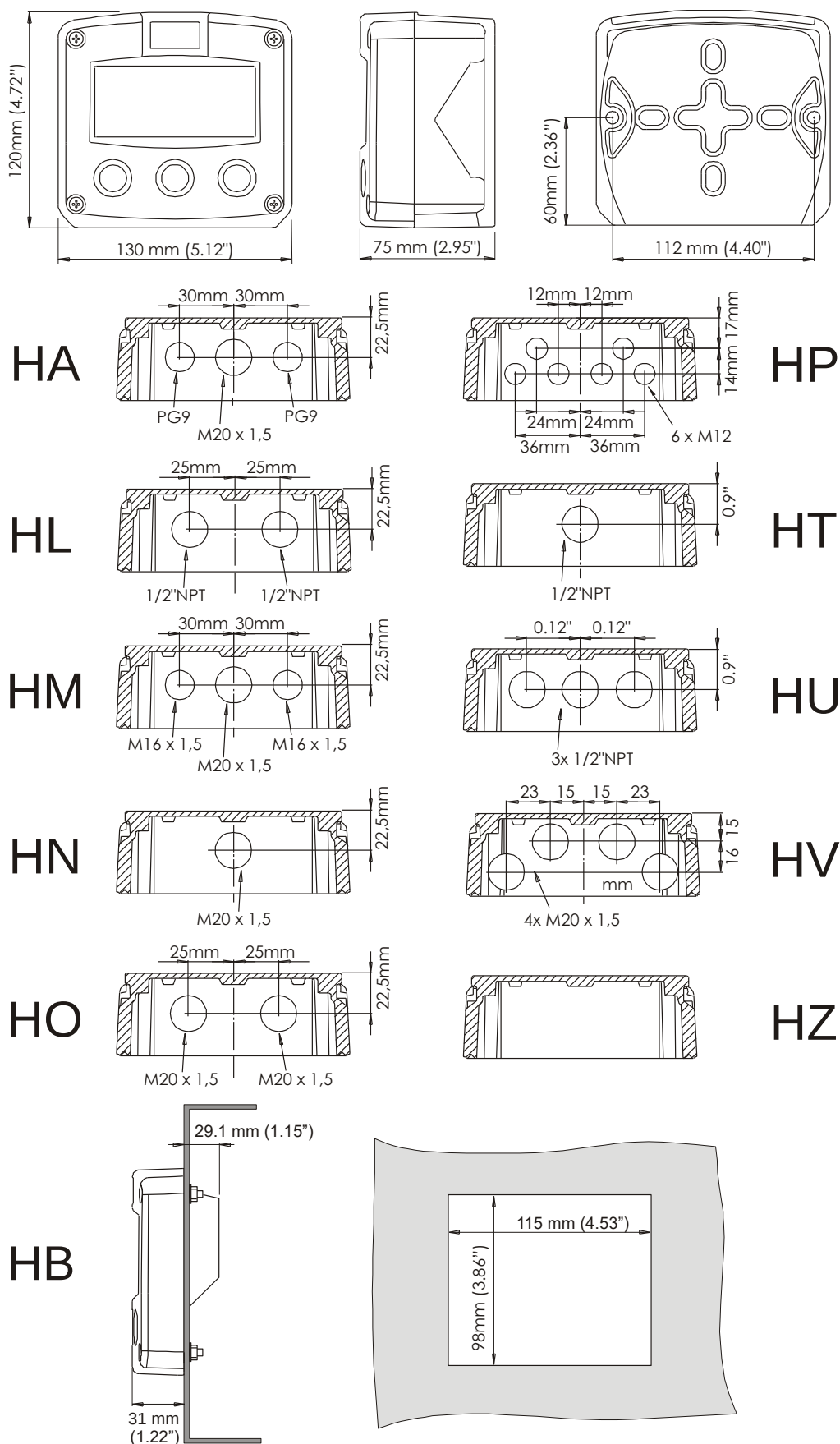


Fig. 5: Aluminum and stainless enclosures - Dimensions

Optionally, metal enclosures are available with a 15 mm, 0.6" deeper rear cover.

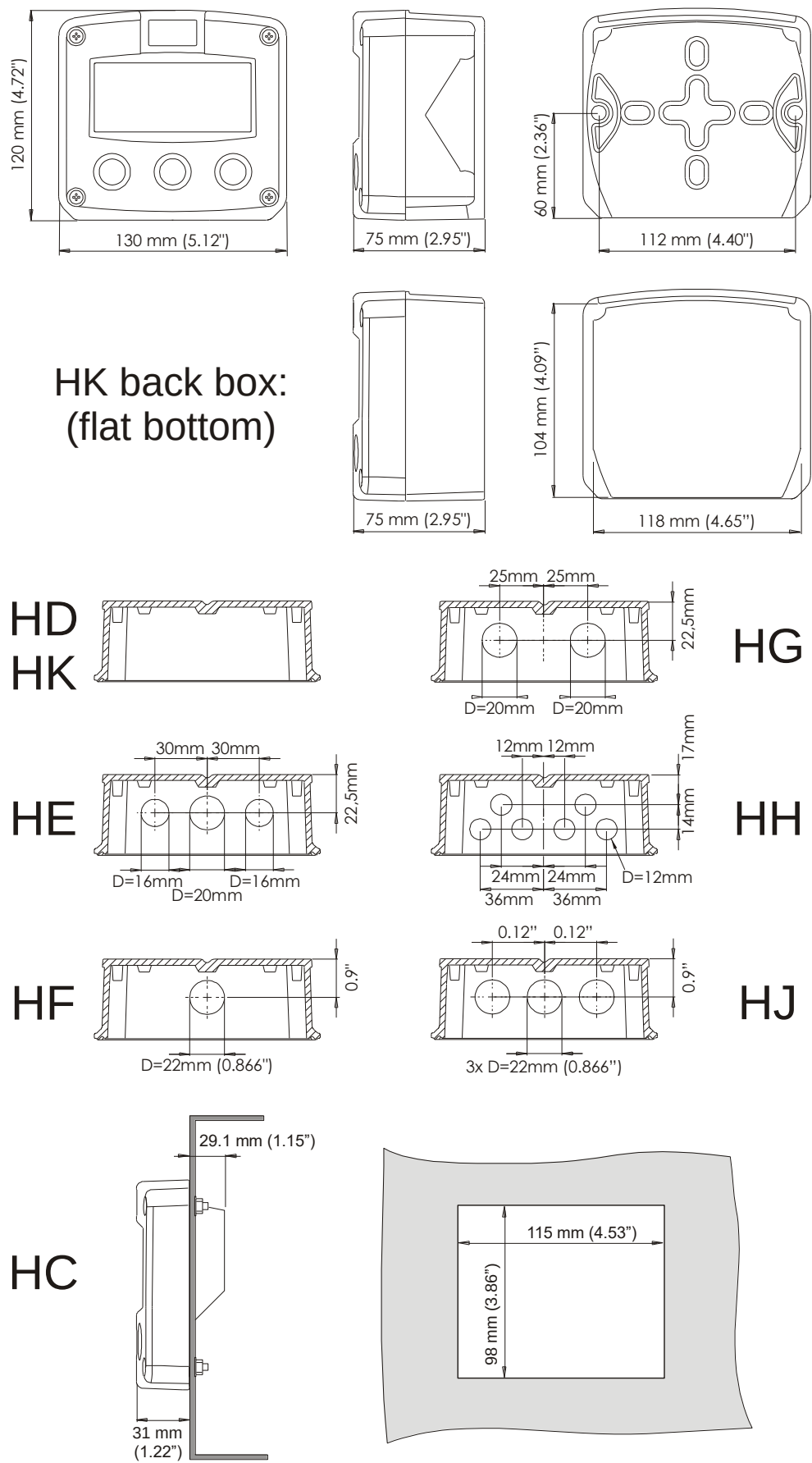


Fig. 6: GRP enclosures - Dimensions

4.4 INSTALLING THE HARDWARE



- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the F116-P , the installer has to discharge himself by touching a well-grounded object.
- For reasons of ESD and safety, always ground the metal enclosure properly as indicated, especially if the unit has been supplied with the 115-230V AC power-supply type PM or relays type OR. It is the responsibility of the installer to install, connect and test the Protective Earth connections in accordance with the (inter)national Rules and Regulations.
- This chapter shows general information regarding the electrical installation of the F116-P . Chapter 5 gives additional specific information regarding Intrinsically safe installation and overrules the information given in this chapter.



- When installed in an aluminum enclosure and a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Do not blend metal front covers with non-metallic rear covers, vice versa and / or cable glands. A metal cover on a non-metallic rear cover could lead to ESD. A metal cable gland in a non-metallic enclosure could invalidate isolation.

4.4.1. GENERAL INSTALLATION GUIDELINES

- The F116-P that came with a power module type PM; 110V-230V AC or type PD/PF with an option OR (the relays can handle 110V-230V AC) shall be connected to the Protective Earth (PE) stud which is installed in the metal back panel. The metal front panel is connected to the Protective Earth by the mounting screws and serrated washers.
- For V AC applications, the terminal 00 shall not be connected to avoid earth loops. For V DC applications, the terminal 00 shall be connected to the common (do NOT use for PE).
- The wire screens (shield) are meant to prevent electromagnetic interference and shall be, galvanic isolated, connected to the common ground terminals that belong to the specific sensor connection. The wire screens shall be terminated at one side to prevent wire loops. Inside of the Fluidwell unit, the different common ground terminals are connected to each other. It is advised, as illustrated, to terminate the wire screens in the vicinity of the sensor and to insulated the wire screen with a shrink tube at the Fluidwell unit side.
- Separate cable glands with effective IP67 / TYPE 4(X) seals for all wires.
- Unused cable entries: ensure that you fit IP67 / TYPE 4(X) plugs to maintain rating.
- A reliable ground connection for both the sensor, and if applicable, for the metal enclosure (above).
- An effective screened cable for the input signal, and grounding of its screen to the “⊥ “ terminal or at the sensor itself, whichever is appropriate to the application.

4.4.2. PROTECTIVE EARTH (PE) CONNECTIONS

Inside the unit, different types of bonding and earthing are used. The common ground is mostly used for termination of the wire shields; the Protective Earth (PE) is used for electrical safety.

For externally powered installations, route the Protective Earth (PE) grounding conductor into the enclosure together with the incoming power conductors.



Risk of damage to equipment!

Be very careful when connecting terminal 00 / GND to Protective Earth (PE).

This terminal is internally connected to the common ground of the system and (especially when multiple power supplies are connected) the PE connection can cause ground loop currents that could damage the equipment.

Metal enclosure

When the F116-P is supplied with a metal enclosure (aluminum or stainless steel), the enclosure must be grounded in accordance with national and local electrical codes.

To ground the field mounted unit, the PE conductor must be connected to the PE stud which is located in the metal back cover, as indicated in the image below. To connect the conductor, a screw (M4 x 6mm) with a serrated washer, a terminal and a washer is used (torque: 2 Nm). The metal front cover is connected to the Protective Earth by the mounting screws with serrated washers.

To ground the panel mounted unit, the PE conductor must be connected to the metal front cover through one of the four mounting screws. For this purpose, an additional nut, terminal and washer is supplied.

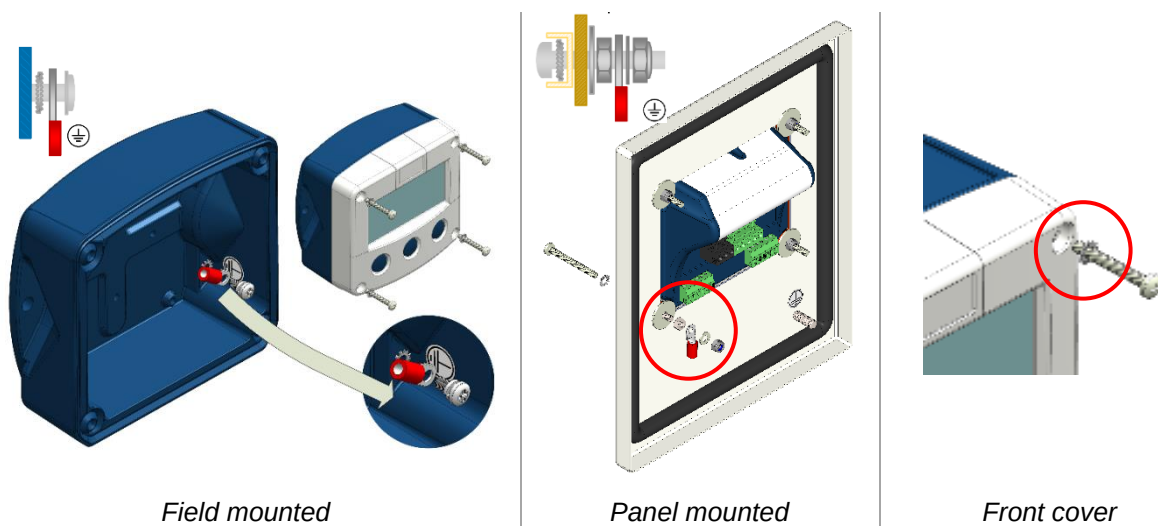


Fig. 7: Protective Earth (PE) connections on metal enclosure

Plastic enclosure

When the F116-P is supplied with a non-metal enclosure (e.g. plastic), the field mount enclosure meets the requirements of class 2 (double insulated). Therefore any incoming PE conductor can be terminated with an insulating end cap.

When the F116-P is panel mounted, the installation class and protective earth requirements depend on the panel or type of cabinet.

4.4.3. ALUMINUM ENCLOSURE - FIELD MOUNTED

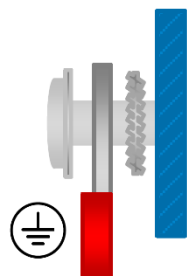


Risk of damage to equipment!

Do not use the terminal 00 to connect the protective earth wire, the 00 and the common ground terminals are internally connected. Be careful, to prevent damage to equipment when you connect different power supplies (sensor, PLC, etc.). Inside the Fluidwell display, the common grounds are internally connected to each other.

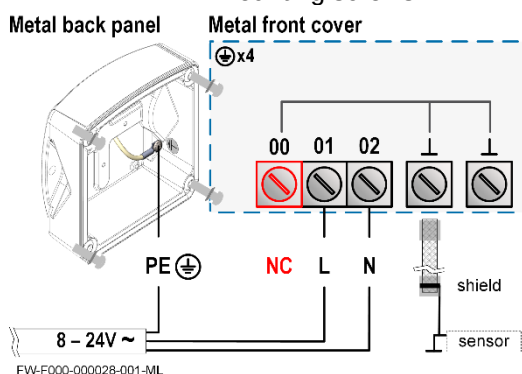
The PE connection

The PE connection is made with the PE stud inside the back panel and the 4 mounting screws that attach the cover to the back panel.

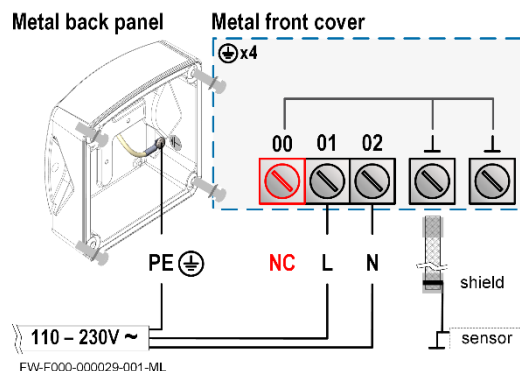


The PE connection in the metal back panel is made with a serrated washer, a terminal, a washer and a screw.

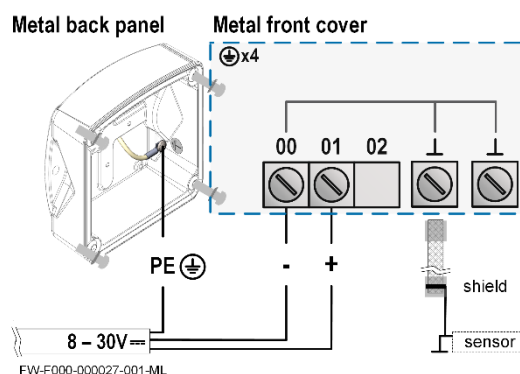
The PE connection to the metal cover is made with the serrated washers and the mounting screws.



Type OR (8-24V AC)



Type PM (110-230V AC)

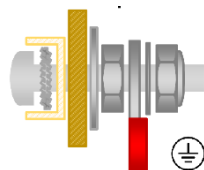


Type OR (8-30V DC)

4.4.4. ALUMINUM ENCLOSURE - PANEL MOUNTED

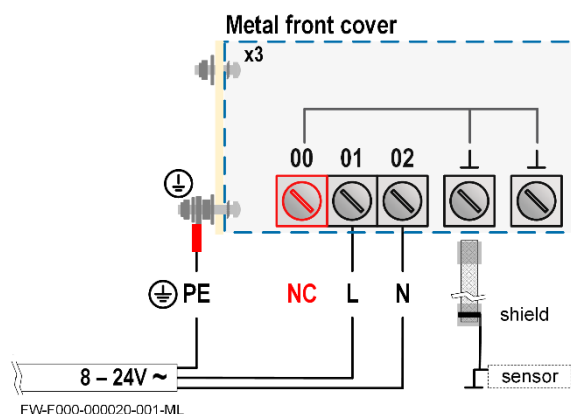
The PE connection

The PE connection is made with one of the mounting screws that attaches the front panel to the panel.

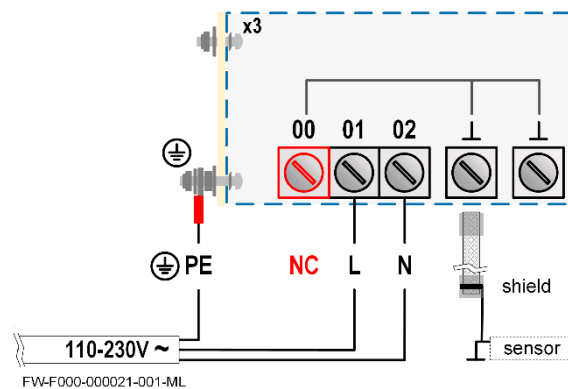


The PE connection to the metal cover is made with the serrated washers and the mounting screws.

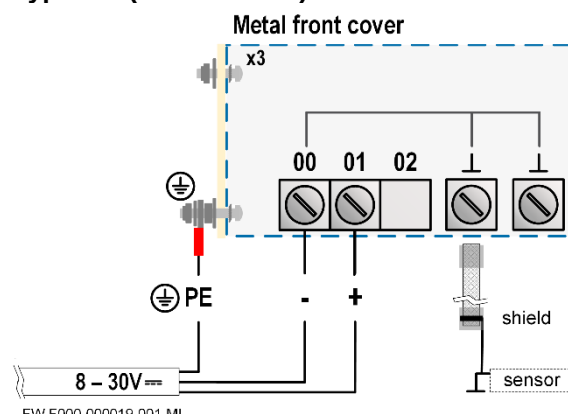
The PE connection to the panel is made with the washer, the nut, the terminal, the washer and a lock nut.



Type OR (8-24V AC)



Type PM (110-230V AC)

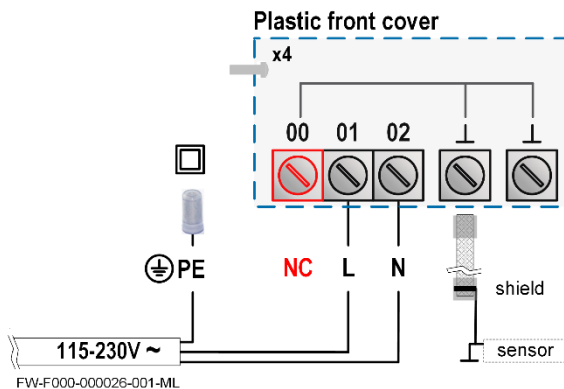


Type OR (8-30V DC)

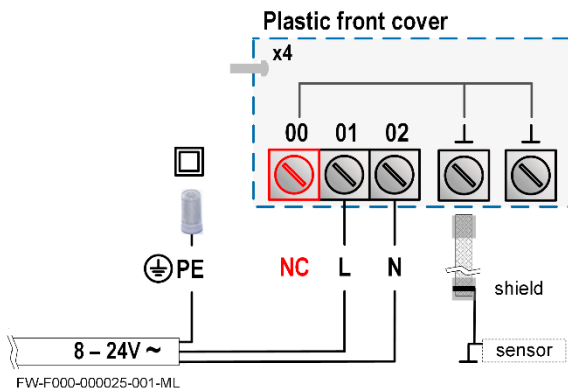
4.4.5. PLASTIC (GRP) ENCLOSURE

The PE connection

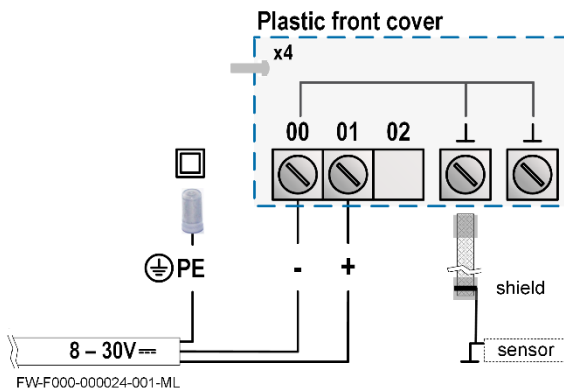
The F116-P in a GRP enclosure meets the requirements of class 2 (double insulated). Therefore the incoming PE wire is terminated with an insulating end cap.



Type PM (110-230V AC)



Type OR (8-24V AC)



Type OR (8-30V DC)

4.4.6. TERMINAL CONNECTORS

Refer to Appendix A: Technical Specification



For Intrinsically safe applications: read chapter 5.

Note !

	Power supply			Digital Output 2		Digital Output 1		Analog Output		Sensor A Input Supply			Sensor B Input Supply		
	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14
PD; PF ~		L	N									+ ↓			+ ↓
PD; PF ≡	-	+										+ ↓			+ ↓
PM ~		L	N									+ ↓			+ ↓
PX ≡	-	+										+ ↓			+ ↓
P										⊥	↑		⊥	↑	
OA; OT				⊥	⊥	⊥	⊥								
OR				com	NO	com	NO								
AA; AB; AI; AP								I-	I+						
AU								U-	U+						

	PB; PC	Battery supply: 3.6V ≡ (PX remains available, battery supply operates as back-up power)
--	--------	--

	PX	Sensor supply A (11) and B (14) by software (Coil; Reed)	1.2; 3V ≡
	PD; PF; PM	Sensor supply A (11) and B (14) by switch 1, 2, 3 and 4	8.2; 12; 24V ≡

	⊥	Fieldmount: use the PE terminal and the mounting screws/serrated washers. Panel mount: create a PE terminal by the mounting screws/serrated washers.
--	---	---

	Communication (DTR = 12V DC)					
	26	27	28	29	30	31
CB	⊥	DTR	RxD↑	TxD↓		
CH	⊥		A	B		
CI	⊥		A	B	Y	Z

FW-F116-000001-001-EN

Fig. 8: Overview of terminal connectors - Standard configuration and options

4.4.7. SENSOR SUPPLY

For type PB/PC; PX; AP:

There is no real sensor supply out available. Only a limited power supply is available. This power supply MAY NOT be used to supply the flowmeters electronics, converters etc. as it will not provide adequate sustained power ! All energy used by the flowmeters pick-up will directly influence the battery life-time. It is strongly advised to use a "zero power" pickup such as a coil or reed-switch when operating without external power. It is possible to use some low power NPN or PNP output signals, but the battery life time will be significantly reduced (consult your distributor). The sensor supply is fixed: 1.2V DC or 3V DC (set by the firmware).

For type PD; PF; PM:

It is possible to supply the sensor with different voltages. You can set the voltage with the switches. Internal power is only applicable for low power sensors (Coil, Reed). External power is only available when the main external power supply is connected.

The sensor supply voltage is selectable: 1.2; 3; 8.2; 12 or 24V DC.

Set the sensor supply

1. Make the F116-P safe. If applicable, mind the battery power.
2. Open the F116-P and carefully remove the cable-connectors and the protective cover.
3. Find and set the switches and select the V_{out} as required.
4. Close the protective cover and install the cable connectors.
5. Close the F116-P.

**Risk of electrocution - High voltage!**

Make sure, all the leads to the terminals are disconnected from the F116-P and NEVER connect the mains power supply to the unit when the protection cover has been removed!

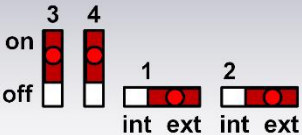
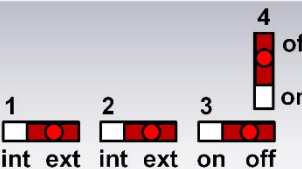
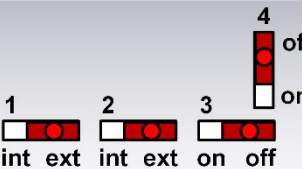
Type PD	Power supply in: 8-24V AC / 10-30V DC				
 FW-PD-000001-001-EN Switch location (typical)	Sensor A		V_{out} selection		Sensor supply out
	1	2	3	4	NOTE: Use an AC autotransformer (spartrafo) with galvanic isolation.
	int	-	off	off	Coil 1.2V DC; <1mA Reed 3V DC; <1mA
	ext	-	on on off	on off off	8.2V DC @8V _{in} AC / 10V _{in} DC 12V DC @10V _{in} AC / 14V _{in} DC 24V DC @18V _{in} AC / 26V _{in} DC
Type PF	Power supply in: 15-24V AC / 20-30V DC				
 FW-PFPM-000001-001-EN Switch location (typical)	Sensor A		V_{out} selection		Sensor supply out
	1	2	3	4	
	int	-	off	off	Coil 1.2V DC; <1mA Reed 3V DC; <1mA
	ext	-	on on off	on off off	8.2V DC @8V _{in} AC / 10V _{in} DC 12V DC @10V _{in} AC / 14V _{in} DC 24V DC @18V _{in} AC / 26V _{in} DC
Type PM	Power supply in: 115V - 230V AC				
 FW-PFPM-000001-001-EN Switch location (typical)	Sensor A		V_{out} selection		Sensor supply out
	1	2	3	4	
	int	-	off	off	Coil 1.2V DC; <1mA Reed 3V DC; <1mA
	ext	-	on on off	on off off	8.2V DC 12V DC 24V DC

Fig. 9: Sensor supply voltage - Switch setting

Terminal 05-06 (R1) / 03-04 (R2, negative total); scaled pulse output

SETUP A (read chapter 3) determines the pulse output function. The maximum pulse frequency of this output is 500Hz. If a relay output option has been supplied, be sure that the output frequency does not exceed 5Hz or else the life-time of the relay will be reduced significantly.

Type OA

An active 24V DC pulse signal output is available with this option.

Max. driving capacity 50mA@24V per output. (Requires power supply type PD/PF/PM).

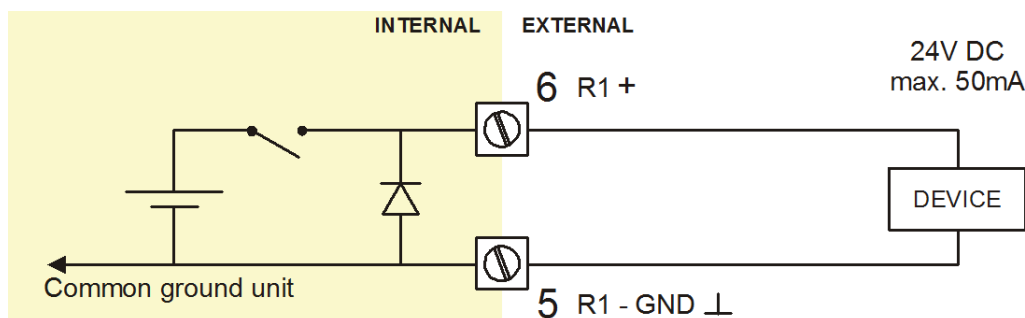


Fig. 10: Terminal connections - Active output (typical)

Type OR

A mechanical relay output is available with this option.

Max. switch power 240V 0,5A per output. (Requires power supply type PD/PF/PM). Be sure that the output frequency does not exceed 5Hz, else the relay life time will be reduced significantly.

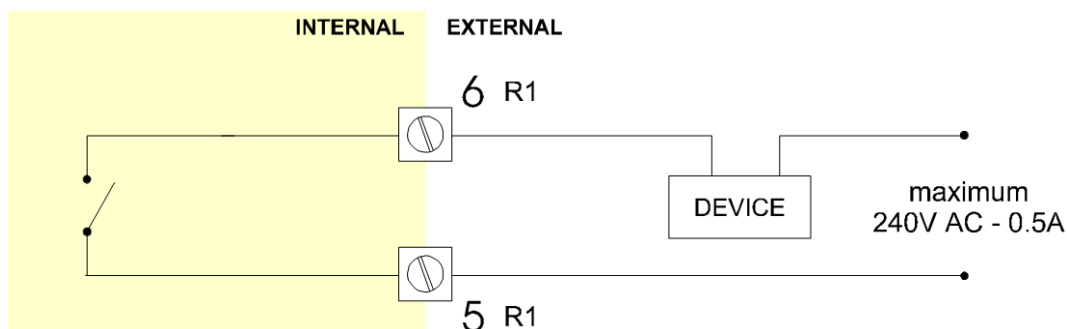


Fig. 11: Terminal connections - Mechanical relay output (typical)

Type OT

A passive transistor output is available with this option. Max. driving capacity 300mA@50V DC.

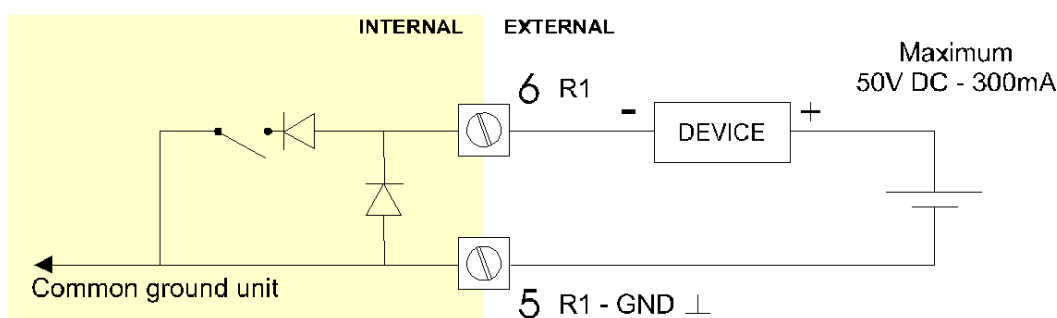


Fig. 12: Terminal connections - Pulse output (typical)

Terminal 07-08; basic POWER SUPPLY - type AP - output loop powered

Connect an external power supply of 8-30VDC to these terminals or a (0)4-20mA loop.

Do connect the "-" to terminal 7 and the "+" to terminal 8. When power is applied to these terminals, the (optional) internal battery will be disabled / enabled automatically to extend the battery life time.

Terminal 07-08 analog output (SETUP 7) :

An analog output signal proportional to the (differential or summed) flow rate is available as standard.

Type AA

An active 4-20mA signal proportional to the (differential or summed) flow rate is available with this option. When the output is disabled, a 3.5mA signal will be generated on these terminals.

Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply type PD/PF/PM).

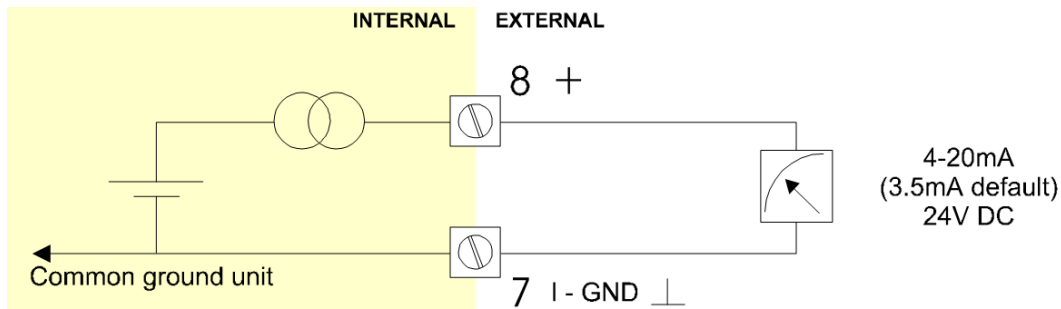


Fig. 13: Terminal connections - 4-20mA analog output (typical)

Type AB

An active 0-20mA signal proportional to the (differential or summed) flow rate is available with this option. Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply type PD/PF/PM).

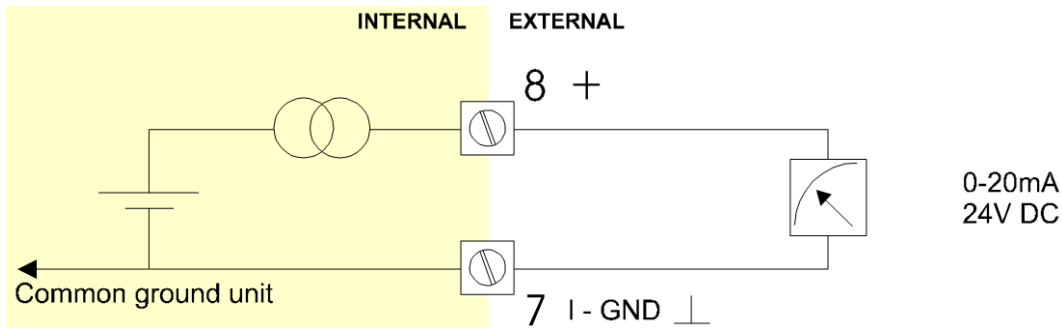


Fig. 14: Terminal connections - Active 0-20mA analog output (typical)

Type AF

For the Intrinsically safe floating 4-20mA signal: please read Chapter 5.

Type AI

An isolated 4-20mA signal proportional to the (differential or summed) flow rate is available with this option. When the output is disabled, a 3.5mA signal will be generated on these terminals.

Max. driving capacity 1000 Ohm @ 30VDC.

This option can be used with a battery powered unit but the battery life time is about 2 -3 years.

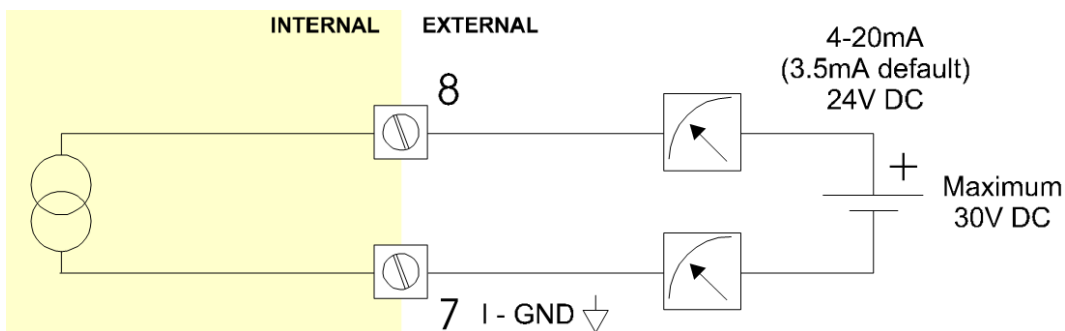


Fig. 15: Terminal connections - Isolated 4-20mA analog output (typical)

Type AP

A passive 4-20mA signal proportional to the (differential or summed) flow rate is available with this option. When a power supply is connected but the output is disabled, a 3.5mA signal will be generated. Max. driving capacity 1000 Ohm. This output does loop power the unit as well.

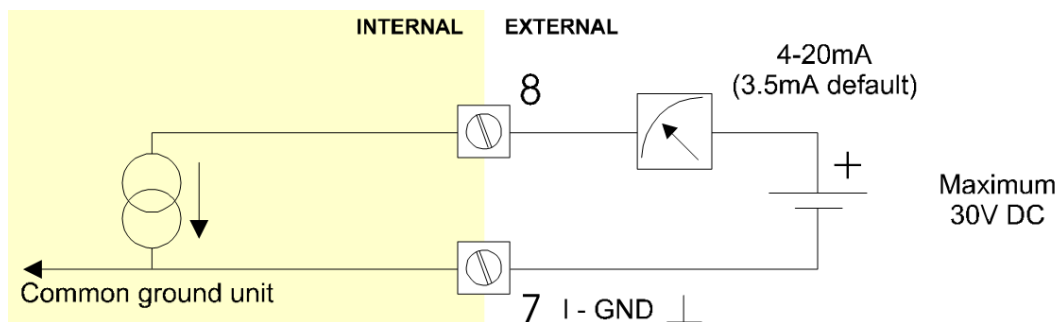


Fig. 16: Terminal connections - Passive 4-20mA analog output (typical)

Type AU

A 0-10VDC signal proportional to the (differential or summed) flow rate is available with this option. Max. load 10mA @ 10VDC. (Requires power supply type PD/PF/PM).

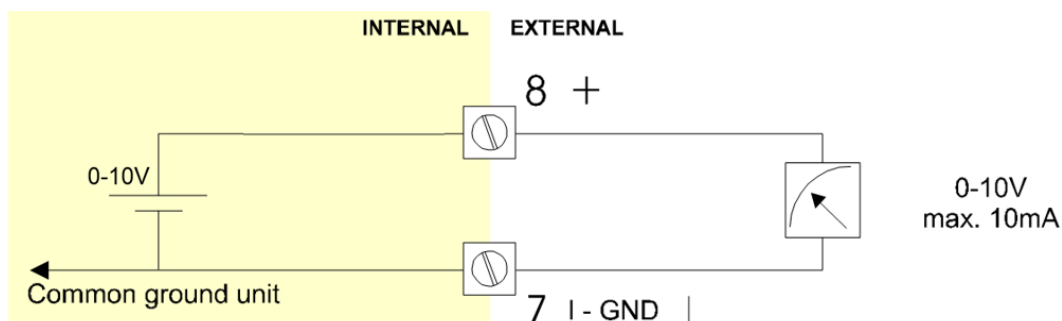


Fig. 17: Terminal connections - Active 0-10V analog output (typical)

Terminal 09-11; Terminal 12-14; Flowmeter input A and B:

Three basic types of flowmeter signals can be connected to the unit: pulse, active pulse or coil. The connections for flowmeter A (Terminal 09-11) and B (Terminal 12-14) are the same. The screen of the signal wire must be connected to the related common ground terminal (unless earthed at the sensor itself) The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected in the flowmeter setup (read chapter 3).

Sine-wave signal (Coil):

The F116-P is suitable for use with flowmeters which have a coil output signal.

Two sensitivity levels can be selected:

- COIL-LO: sensitivity from about 80mV_{pp};
- COIL-HI: sensitivity from about 20mV_{pp};
- type ZF, COIL-HI: sensitivity from about 10mV_{pp};
- type ZG, COIL-HI: sensitivity from about 5mV_{pp}.

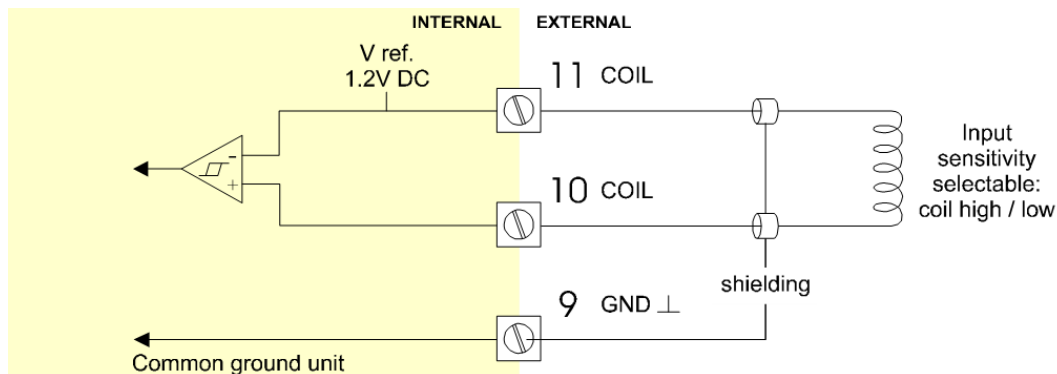


Fig. 18: Terminal connections - Coil signal input (typical)

Pulse-signal NPN / NPN-LP:

The F116-P is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency (read chapter 3).

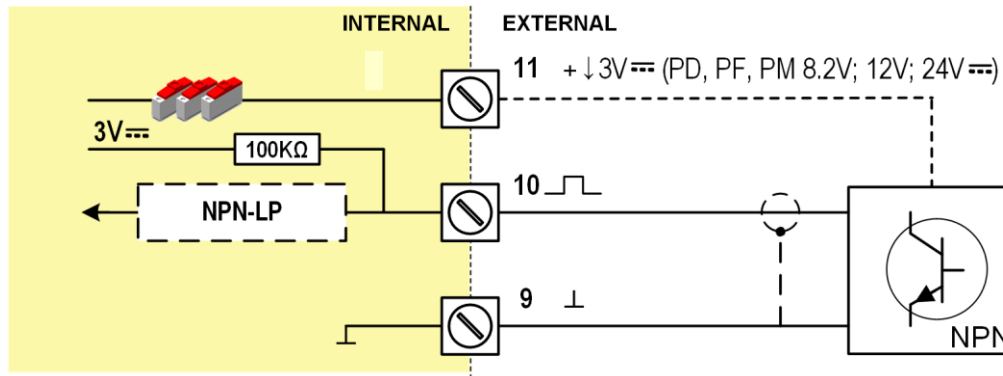


Fig. 19: Terminal connections - NPN signal input (typical)

Pulse-signal PNP / PNP-LP:

The F116-P is suitable for use with flowmeters which have a PNP output signal. 3V is offered on terminal 11 which has to be switched by the sensor to terminal 10 (SIGNAL). For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency (read chapter 3).

A sensor supply voltage of 8.2, 12 or 24V DC can be provided with power supply type PD, PF, PM. For a signal detection level of 50% of the supply voltage: please refer to "active signals".

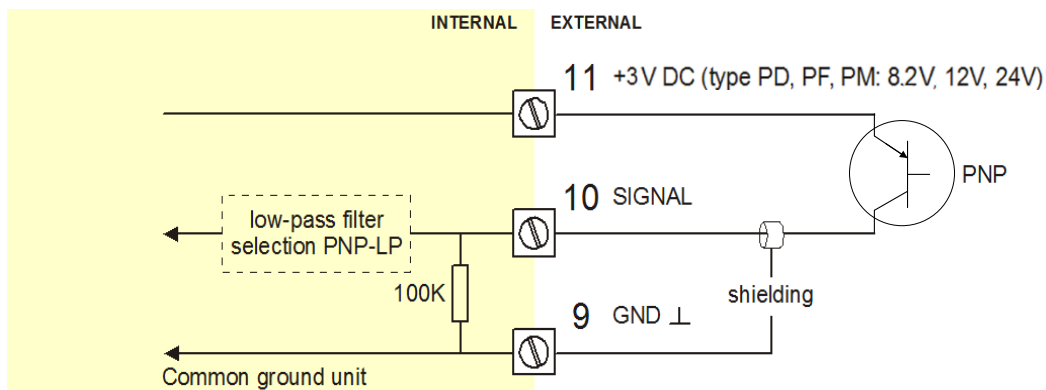


Fig. 20: Terminal connections - PNP signal input (typical)

Active signal 8.2V, 12V and 24V:

If a sensor gives an active signal (read chapter 3). The detection levels are 50% of the selected supply voltage; approx. 4V (8-1 DC) or 6V (12 DC) or 12V (24 DC). Active signal selection may well be desired in case of power supply type PD, PF, PM is available for sensor supply.

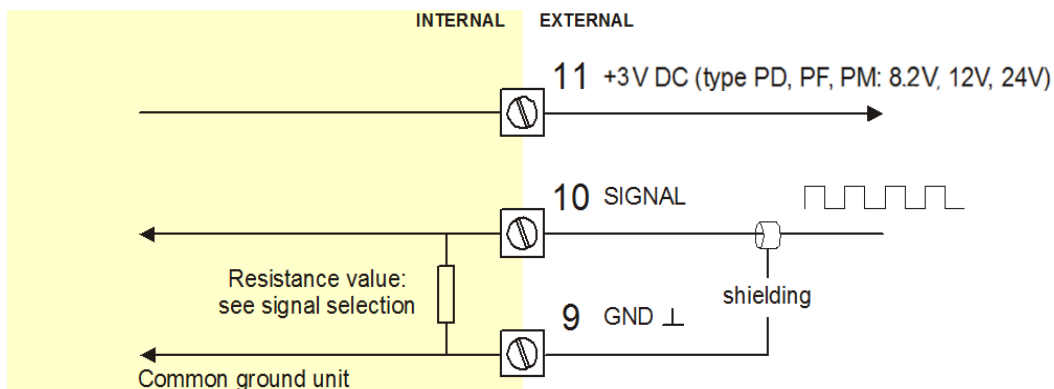


Fig. 21: Terminal connections - Active signal input (typical)

Reed-switch:

The F116-P is suitable for use with flowmeters which have a reed-switch. To avoid pulse bounce from the reed-switch, it is advised to select REED LP - low-pass filter (read chapter 3).

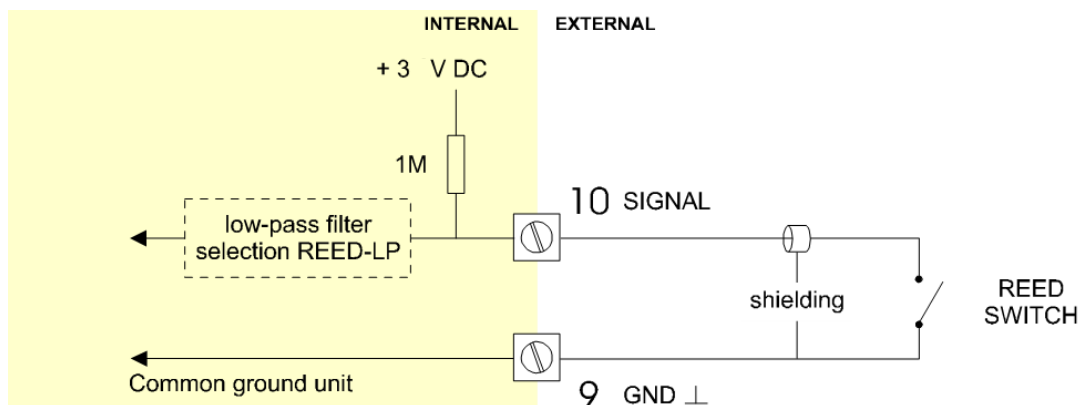


Fig. 22: Terminal connections - Reed-switch signal input (typical)

NAMUR-signal:

The F116-P is suitable for flowmeters with an NAMUR signal. The standard F116-P is not able to power the NAMUR sensor, as an external power supply for the sensor is required. However, a 8.2V sensor supply voltage (terminal 11) can be provided with type PD, PF, PM.

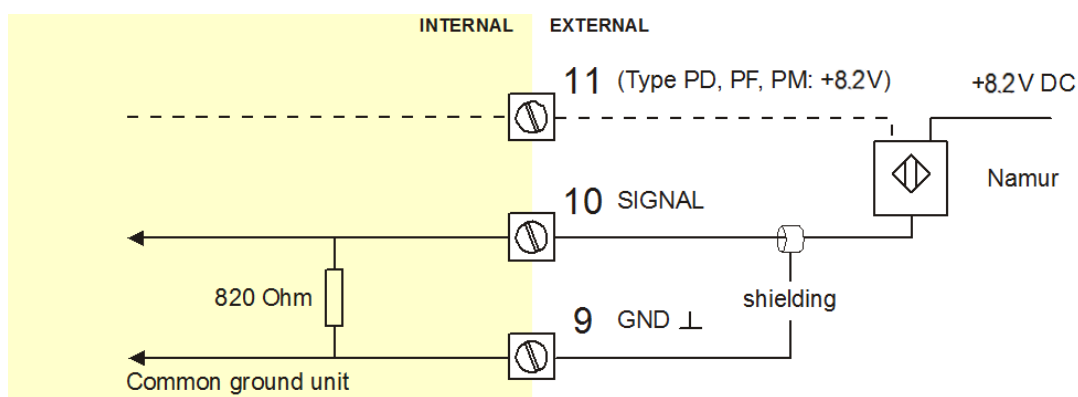


Fig. 23: Terminal connections - NAMUR signal input (typical)

Terminal 26-31: type CB / CH / CI / CT - communication RS232 / RS485 / TTL (option)

For connections, refer to figure: Overview of terminal connectors - Standard configuration and options

Full serial communications and computer control in accordance with RS232 (length of cable max. 15 meters) or RS485 (length of cable max. 1200 meters) is possible.

When using the RS232 communication option, terminal 27 is used for supplying the interface.

Please connect the DTR (or the RTS) signal of the interface to this terminal and set it active (+12V).

If no active signal is available it is possible to connect a separate supply between terminals 26 and 27 with a voltage between 8V and 24V.

Terminal 00 - 01: type ZB backlight (option):

If the unit is supplied with a power supply:

- type PD, PF or PM, the backlight supply is integrated.
- type PX, use the terminals 00 and 01 to supply the backlight.

The backlight intensity is set in the setup menu: Display.

5 INTRINSICALLY SAFE APPLICATIONS

5.1 GENERAL INFORMATION AND SAFETY INSTRUCTIONS



Caution !

Cautions

- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.
- This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Make sure the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the enclosure cover is removed or the panel cabinet has been opened (danger from electrical shock). The enclosure may only be opened by trained persons authorized by the operator of the facility.
- To maintain the degree of protection of at least IP65 in accordance with IEC 60529, suitable cable entries and blanking elements must be used and correctly installed.
- Take careful notice of the "Safety rules, instructions and precautionary measures" in the front of this manual.
- Chapter 4 shows general information regarding the electrical installation of your indicator. This chapter gives additional specific information regarding Intrinsically safe installation and overrules the information given in chapter 4.



Specific conditions of use:

Specific conditions of use mentioned in both the certificate and the installation instructions must be observed for the connection of power to both input and / or output circuits.

- **When the enclosure of the indicator is made of aluminum alloy, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.**
- **For EPL Da the ambient temperature T_a shall not exceed 50 °C.**



Safety instructions

- When two or more active Intrinsically safe circuits are connected to the indicator, in order to prevent voltage and/or current addition, applicable to the external circuits, precautions must be taken to separate the Intrinsically safe circuits in accordance with EN 60079-11.
- For the combined connection of the different supply, input and output circuits, the instructions in this manual must be observed.
- From the safety point of view the circuits shall be considered to be connected to earth.
- For installation under ATEX directive: this Intrinsically safe device must be installed in accordance with the latest ATEX directive and product certificate KEMA 03ATEX1074 X.
- For installation under IECEx scheme: this Intrinsically safe device must be installed in accordance the product certificate IECEx DEK 11.0042X.
- Exchange of Intrinsically safe battery FWLiBAT-0xx with certificate number KEMA 03ATEX1071 U or IECEx KEM 08.0005U is allowed in Hazardous Area. Read chapter 5.4 for battery replacement instructions.
- For reasons of ESD and safety, always ground the metal enclosure properly as indicated in section "4.4. Installing the hardware" of this manual.
- Do not blend metal front covers with non-metallic rear covers, vice versa and / or cable glands. A metal cover on a non-metallic rear cover could lead to ESD. A metal gable gland in a non-metallic enclosure could invalidate isolation.
- For enclosures and windows with a high surface resistance, potential charging hazard exists. Do not rub these surfaces of the indicator. Clean window and enclosure only with a lint-free cleaning cloth made damp with a mild soap solution.



Note !

Please note

- Certificates, safety values, control drawing and declaration of conformity can be found in the document named: "Fluidwell F1...-XI - Documentation for Intrinsic safety".
- When installing this device in hazardous areas, the wiring and installation must comply with the appropriate installation standards for your industry.
- Study the following pages with wiring diagrams per classification.

Serial number and year of production

This information can be looked-up in the setup menu: Others.

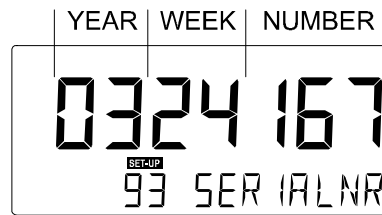


Fig. 24: Example serial number (typical)

Label information pulse input type – F1xx-...-XI (inside and outside the enclosure)

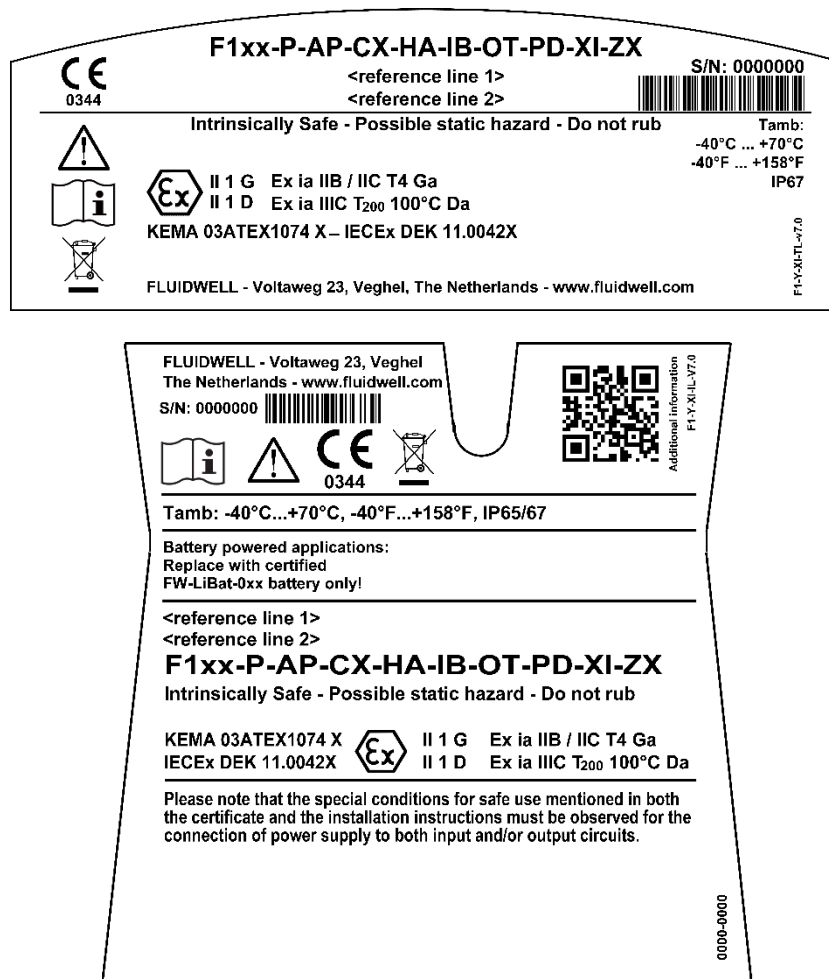


Fig. 25: Label information - Intrinsically safe application (typical)

5.2 TERMINAL CONNECTORS INTRINSICALLY SAFE APPLICATIONS



The unit is classified as group IIB/IIIC by default

Note !

Classification of the unit as group IIC is only possible under the following conditions:

The indicator is either supplied by

the internal supply (type PC);

the external supply connected to terminals 0 and 1 (type PD);

the circuit supply connected to terminals 7 and 8 (type AP);

The maximum values for any of those circuits are those as defined for group IIB/IIIC;

No other active external Intrinsically safe circuits may be connected to the indicator, with exception of circuits connected to terminals 3 and 4 and/or terminals 5 and 6; the maximum values for any of those circuits are those as defined for group IIB/IIIC.

Terminal connectors F116-P-XI:

For intrinsically safe applications, consult the safety values in the certificate.

	Power supply			Digital Output 2		Digital Output 1		Analog Output		Sensor A Input Supply			Sensor B Input Supply		
	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14
PD	-	+										+ ↓			+ ↓
PX	-	+										+ ↓			+ ↓
P											⊥	↑		⊥	↑
OT				⊥	⊥	⊥	⊥								
AF; AP								I-	I+						

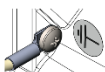


PC Battery supply: 3.6V $\equiv$
(PX remains available, battery supply operates as back-up power)



PX Sensor supply A (11) and B (14) by software (Coil; Reed) 1.2; 3V

PD Sensor supply A (11) and B (14) by switch 1, 2, 3 and 4 8.2 $\equiv$



Fieldmount: use the PE terminal and the mounting screws/serrated washers.

Panel mount: create a PE terminal by the mounting screws/serrated washers.

	Communication (DTR = 12V DC)					
	26	27	28	29	30	31
CT	⊥	+ DTR	RxD↑	TxD↓		

Fig. 26: Overview terminal connectors - Intrinsically safe (typical)

Type AF - Intrinsically safe floating 4-20mA analog output - Terminal 7-8

A floating 4-20mA signal proportional to the flow rate is available with this option. When the output is disabled, a 3.5mA signal will be generated. Max. driving capacity 1000 Ohm @ 30V DC.



Note !

It is required to link the minus from the analog output - terminal 7 - with a ground terminal of the unit; terminal: 00, 03, 05, 09, 12 or 15.

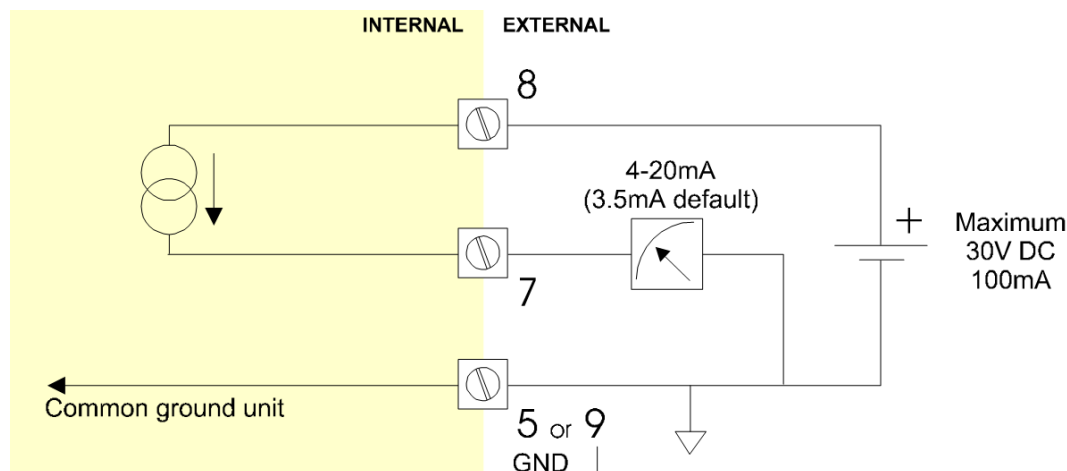


Fig. 27: Terminal connections - Intrinsically safe floating 4-20mA analog output (typical)

For type PD-XI: It is possible to supply the sensor with different voltages. You can set the voltage with the switches. Internal power is only applicable for low power sensors (Coil, Reed). The sensor supply is set by the firmware: 1.2V DC or 3V DC. External power is only available when the main external power supply is connected. The sensor supply voltage is fixed: 8.2V DC.

Set the sensor supply

1. Make the F116-P safe. If applicable, mind the battery power.
2. Open the F116-P and carefully remove the cable-connectors and the protective cover.
3. Find and set the switches and select the V_{out} as required.
4. Close the protective cover and install the cable connectors.
5. Close the F116-P.

**Risk of electrocution - High voltage!**

Make sure, all the leads to the terminals are disconnected from the F116-P and NEVER connect the mains power supply to the unit when the protection cover has been removed!

Type PD-XI	Power supply in: 16-30V DC / max. 1W			
	Sensor		Sensor supply out	
	A			
	1	2		
	off	-		Coil 1.2V DC; <1mA Reed 3V DC; <1mA
	on	-		8.2V DC; 7mA (max)

Fig. 28: Switch position voltage selection type PD-XI

5.3 CONFIGURATION EXAMPLES INTRINSICALLY SAFE APPLICATIONS

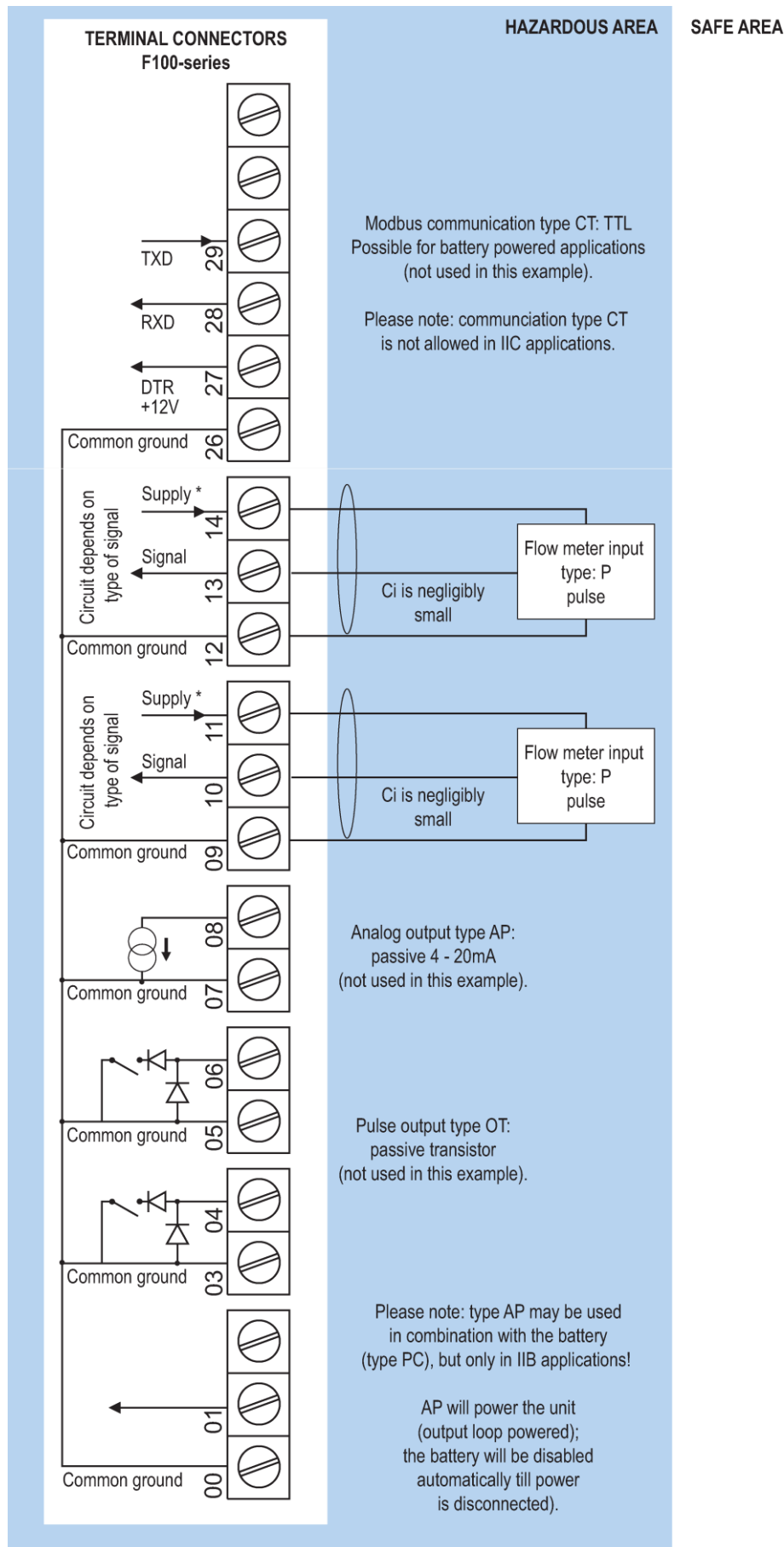


Fig. 29: F116-P-(AP)-(CT)-(OT)-PC-XI - Battery powered - IIB/IIC – IIIC

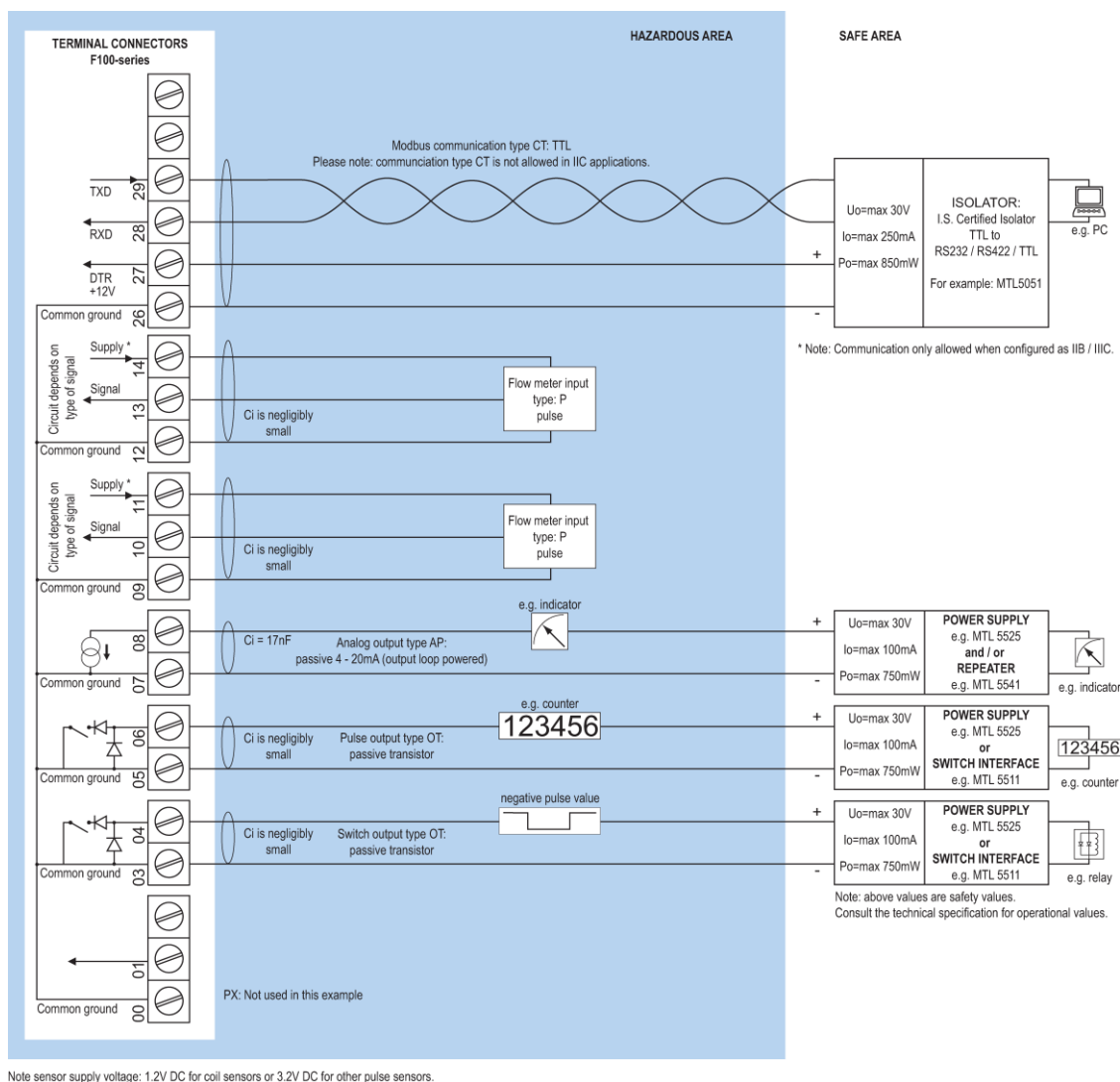


Fig. 30: F116-P-AP-(CT)-OT-(PX)-XI - Output loop powered - IIB/IIC - IIIC

6 MAINTENANCE

6.1 GENERAL DIRECTIONS



Caution !

Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.

This device may only be operated by persons who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.

Make sure, the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the enclosure cover is removed or the panel cabinet has been opened (danger from electrical shock). The enclosure may only be opened by trained persons authorized by the operator of the facility.

Take careful notice of the "Safety rules, instructions and precautionary measures" in the front of this manual.

The F116-P does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the F116-P in such a way that no condensation will occur, e.g. to put a dose of desiccant (drying agent) inside the enclosure just before closing it. Furthermore, it is required to replace the desiccant periodically as advised by its supplier.

Battery life-time:



Note !

It is strongly advised to disable the unused functions

It is influenced by several issues :

- Type of sensor (read chapter 3): NPN and PNP inputs consume more energy than coil inputs;
- Input frequency: the higher the frequency, the shorter the battery life-time;
- Analog output signal; be sure that an external power supply is connected or that the function is disabled if not in use; or else it will have a major influence on the battery life-time;
- Display update: fast display update uses significantly more power;
- Pulse output and communications;
- Low temperatures; the available power will be less due to battery chemistry.

Check periodically:

- The condition of the enclosure, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent K-Factor alterations.
- The indication for low-battery.
- Clean window and enclosure only with a lint-free cleaning cloth made damp with a mild soap solution.. Do not use any aggressive solvents as these might damage the coating.

6.2 INSTRUCTIONS FOR REPAIR

This product cannot be repaired by the user and must be replaced with an equivalent certified product. Repairs are only allowed to be carried out by the manufacturer or his authorized agent.

6.3 REPAIR POLICY

If you have any problem with your Fluidwell product and you wish to repair it, please follow the procedure below:

- a. Obtain a Return Material Authorization (RMA) from your supplier or distributor Together with the RMA, you need to complete a repair form to submit detailed information about the problem.
- b. Send the product, within 30 days, to the address provided with the RMA. The physical return of your repair can only take place after the authorization of your repair application, as confirmed by the RMA number.

If the product is within the warranty period, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.

6.4 BATTERY REPLACEMENT

6.4.1 SAFETY INSTRUCTIONS



Handle the battery with care. A mistreated battery can become unsafe. Unsafe batteries can cause (serious) injury to persons.

Only use batteries which are certified for use in hazardous areas. The use of standard batteries in hazardous area's is not safe and prohibited. Batteries that are regarded as unsafe can cause (serious) injury to persons and damage to the property.

Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained persons authorized by the operator of the facility. Persons must read and understand this manual before carrying out its instructions.



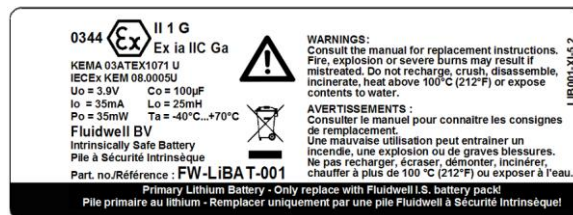
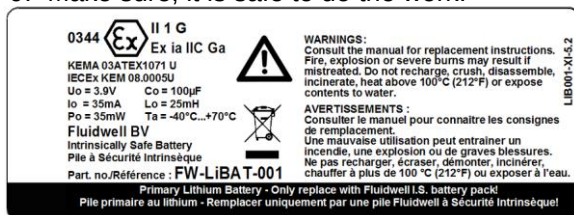
Only use batteries which are certified for use in hazardous areas. The use of standard batteries in hazardous area's is not safe and prohibited. Batteries that are regarded as unsafe can cause (serious) injury to persons and damage to the property.

For use in hazardous areas we advise to apply FW-LiBAT batteries only.

6.4.2 REPLACE THE BATTERY (HAZARDOUS AREA)

The batteries are used to store electrical energy. The battery is a high power battery which must be treated carefully. When the battery is mistreated or damaged, there is a risk of a fire, an explosion and serious burns.

1. Mind that you cannot switch off a battery.
2. Make sure, it is safe to work on the battery system.
3. Handle the battery with the utmost care to prevent a short circuit and damage.
4. Do not recharge, crush, disassemble, incinerate, heat above its rated temperature or expose the contents to water.
5. Dispose of the battery in accordance with the (inter)national, the manufacturer's and the plant owner's standards and regulations.
6. Read and understand the instructions.
7. Get approval from the safety officer to do the work.
8. Lock-out/Tag-out the unit and related system.
9. Make sure, it is safe to do the work.



Remove the battery

1. If necessary, clean the enclosure with an anti-static cloth made damp with a mild soap solution.
2. Let the enclosure dry onto the air.
3. Carefully, open the enclosure.
4. Keep the removed parts in a clean location.
5. Get access to the battery.
6. Find the battery connector and disconnect the battery from the unit.
7. Remove and keep the battery from the unit.
8. Install an insulation tape over the battery connector to prevent a short circuit.

Install the battery

1. Make sure, the new battery is certified for use in the unit.
2. Work as clean as possible, to prevent contamination to enter the unit.
3. Carefully, install the battery.
4. Make sure, the battery is correctly locked into the battery holder.
5. Install the battery connector.
6. Carefully assemble the unit and close the enclosure.
7. With the enclosure carefully closed, do a test of the unit.
8. If necessary, get access to the setup menu and make any adjustments to obtain the correct settings.

6.4.3 DISPOSAL OF BATTERIES



Batteries pose an environmental hazard.

Do not dispose of as general waste or incinerate.

Return used batteries to a recycling point.

Appendix A. TECHNICAL SPECIFICATION

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6")
Digits	Seven 17mm (0.67") and eleven 8mm (0.31"). Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec - 30 secs.
Type ZB	LCD with LED backlight. Good readings in full sunlight and darkness. Power requirements: 12-24V DC + 10% or type PD, PF, PM. Power consumption max. 1 Watt.
 Note !	Only available for safe area applications.

Enclosures	
General	Die-cast aluminum or GRP (Glass fiber Reinforced Polyamide) enclosure with Polycarbonate window, silicone gaskets. UV stabilized and flame retardant material.
Control Keys	Three industrial micro-switch keys. UV-resistant silicone keypad.
Painting	Aluminum enclosure only: UV-resistant 2-component industrial painting.
Panel-mount enclosures	Dimensions: 130 x 120 x 60mm (5.10" x 4.72" x 2.38") – WxHxD.
Classification	IP65 / TYPE 4(X)
Panel cut-out	115 x 98mm (4.53" x 3.86") LxH.
Type HC	GRP panel-mount enclosure
Type HB	Aluminum panel-mount enclosure
Type HSB	Stainless steel panel-mount enclosure
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75mm (5.10" x 4.72" x 2.95"/3.54") – WxHxD.
Classification	IP67 / TYPE 4(X)
Aluminum and stainless	where "H" turns to "HS" for stainless enclosures, e.g. HA → HSA
Type HA	Drilling: 2x PG9 – 1x M20.
Type HL	Drilling: 2x ½"NPT.
Type HM	Drilling: 2x M16 – 1x M20.
Type HN	Drilling: 1x M20.
Type HO	Drilling: 2x M20.
Type HP	Drilling: 6x M12.
Type HT	Drilling: 1x ½"NPT.
Type HU	Drilling: 3x ½"NPT.
Type HV	Drilling: 4x M20
Type HZ	No drilling.
GRP enclosures	
Type HD	No drilling.
Type HE	Drilling: 2x 16mm (0.63") – 1x 20mm (0.78").
Type HF	Drilling: 1x 22mm (0.87").
Type HG	Drilling: 2x 20mm (0.78").
Type HJ	Drilling: 3x 22mm (0.87").
Type HH	Drilling: 6x 12mm (0.47").
Type HK	Flat bottom - no drilling.

Operating temperature	
Operational	-40°C to +80°C (-40°F to +178°F).
Intrinsically safe	-40°C to +70°C (-40°F to +158°F); (limited to +50°C (122°F) for EPL Da)
Relative humidity	90%, no condensation allowed.

Power requirements	
Type AP	8-30V DC; Power consumption max. 0.5 Watt.
Type PB	Lithium battery - life-time depends upon settings - up to 5 years.
Type PC	Intrinsically safe lithium battery - life-time depends upon settings - up to 5 years.
Type PD	8-24V AC / 8-30V DC; Power consumption max. 5 Watt.
Type PD-ZB	10-24V AC / 12-30V DC; Power consumption max. 5 Watt.
Type PD-XI	16-30V DC; Power consumption max. 1 Watt.
Type PF	15-24V AC / 20-30V DC; Power consumption max. 15 Watt.
Type PM	115-230V AC; Power consumption max. 15 Watt.
Type PX	8-30V DC; Power consumption max. 0.75 Watt.
Type PX-ZB	12-30V DC; Power consumption max. 1.5 Watt.
Type PX-XI	8-30V DC; Power consumption max. 0.75 Watt.
Note I.S. applications	For Intrinsically safe applications, consult the safety values in the certificate.

Sensor excitation		
Type PB / PC / PX	3V DC for low power pulse signals and 1.2V DC for coil pick-up.	
Type PD	1.2; 3; 8.2; 12; 24V DC - max. 50mA@24V DC	
Type PD-XI	Intrinsically safe: Pulse signals: 1.2; 3; 8.2 - max. 7mA@8.2V DC.	
Type PF / PM	1.2; 3; 8.2; 12; 24V DC - max. 400mA@24V DC.	
Terminal connections		
Type	Removable plug-in terminal strip. Wire max. 1.5mm ² and 2.5mm ²	
Data protection		
Type	EEPROM backup of all settings. Backup of running totals every minute. Data retention at least 10 years.	
Password	Configuration settings can be Password protected.	
Hazardous area		
Intrinsically safe Type XI	ATEX approval :  II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T ₂₀₀ 100°C Da	IECEX approval : Ex ia IIB/IIC T4 Ga Ex ia IIIC T ₂₀₀ 100°C Da
Explosion proof Type XF	ATEX approval:  II 2 G Ex d IIB T5 Gb II 2 D Ex t IIIB T100 °C Db Weight appr. 15 kg. Dimensions of enclosure: 350 x 250 x 200mm (13.7" x 9.9" x 7.9") WxHxD.	
Directives and Standards		
EMC	EN 61326-1; FCC 47 CFR part 15	
LVD	EN/IEC 61010-1	
ATEX / IECEX	EN/IEC 60079-0; EN/IEC 60079-11	
RoHS	EN 50581	
IP & NEMA	EN 60529; NEMA 250	
Inputs		
Flowmeter		
Type P	npn; npn-lp; reed; reed-lp; pnp; pnp-lp; namur; coil-hi; coil-lo; 8-1 DC; 12 DC; 24 DC	
Frequency	Minimum 0 Hz – maximum 7 kHz for total and flow rate. Maximum frequency depends on signal type and internal low-pass filter. E.g. Reed switch with low-pass filter: max. frequency 120 Hz.	
K-Factor	0.000010 - 9999999 with variable decimal position.	
Low-pass filter	npn-lp; reed-lp; pnp-lp	
Outputs		
Analog output		
Function	transmitting differential flow rate.	
Accuracy	10 bit. Error < 0.05% - update 10 times a second. Software function to calibrate the 4.00mA and 20.00mA levels precisely within set-up.	
Load	max. 1 kΩ	
Type AA	Active 4-20mA output (requires type OA + PD, PF or PM).	
Type AB	Active 0-20mA output (requires type OA + PD, PF or PM).	
Type AF	Passive floating 4-20mA output for Intrinsically safe applications (requires PC or PD).	
Type AI	Passive galvanic isolated output (requires PB, PD, PF, PL or PM).	
Type AP	Passive 4-20mA output - output loop powered.	
Type AU	Active 0-10V output (requires type OA + PD, PF or PM).	
Switch outputs		
Function	One pulse output - transmitting accumulated total.	
Pulse output	Max. frequency 500Hz. Pulse length user definable between 0.001 up to 9.999 seconds.	
Type OA	Active 24V DC transistor output; max. 50mA per output (requires type AA + PD, PF or PM).	
Type OR	Isolated mechanic relay output; max. switch power 230V AC - 0,5A (requires type PF or PM).	
Type OT	Passive transistor output - not isolated. Load max. 50V DC - 300mA.	
Communication (option)		
Protocol	bus-rtu; bus-asc	
Speed	1200; 2400; 4800; 9600	
Addressing	1 - 247	

Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically safe communication.
Type CX	no communication.

Operational

Operator functions	
Shown functions	• calculated differential or sum total and/or flow rate. • calculated differential or sum accumulated total. • flow rate A • total A • flow rate B • total B.
Total	
Digits	7 digits.
Unit	L; m ³ ; kg; lb; GAL; USGAL; bbl; no unit
Decimals	0000000; 111111.1; 22222.22; 3333.333
 Note !	All totals can be reset to zero by pressing the CLEAR-key twice.
Accumulated total	
Digits	11 digits.
Unit / decimals	According to selection for total.
Flow rate	
Digits	7 digits.
Unit	mL; L; m ³ ; mg; g; kg; ton; gal; bbl; lb; cf; rev; - - - (no unit); scf; nm ³ ; nL; p
Decimals	0000000; 111111.1; 22222.22; 3333.333
Time units	/sec; /min; /hour; /day

Appendix B. PROBLEM SOLVING

In this appendix, several problems are included that can occur when the F116-P is going to be installed or while it is in operation.

Flowmeter does not generate pulses:

Check:

- Signal selection;
- Pulse amplitude;
- Flowmeter, wiring and connection of terminal connectors;
- Power supply of flowmeter.

Flowmeter generates "too many pulses":

Check:

- Settings for total and Flow rate;
- Type of signal selected with actual signal generated;
- Sensitivity of coil input;
- Proper grounding of the F116-P;
- Use screened wire for flowmeter signals and connect screen to terminal 9. (unless connected at sensor).

Analog output does not function properly:

Check:

- is the analog output enabled?
- are the flow-levels programmed correctly?
- connection of the external power-supply according to the specification.

Flow rate displays "0 / zero" while there is flow (total is counting):

Check:

- SETUP 22 / 25 and 41-42: are the K-factor and time unit correct?
- SETUP 26 / 27: The unit has to count the number of pulses according to SETUP 26 within the time according to SETUP 27. Make sure that 27 is set to 10.0 seconds for example : the result is the unit has at least 10 seconds time to measure the number of pulses according to SETUP 26.

The password is unknown:

- If the password is not 1234, there is only one possibility left: call your supplier.

ALARM

When the alarm flag starts to blink an internal alarm condition has occurred. Press the "select button" several times to display the error code. When multiple errors arise at the same time, their error codes are added and their sum is shown. The digital [d] codes are:

Not recoverable by the end user:

- [d] 0 = no error;
- [d] 1 = display error;
- [d] 2 = data-storage error;
- [d] 3 = error 1 + error 2 simultaneously;
- [d] 4 =: initialization error.

For a not recoverable error, keep the error code at hand and contact your supplier.

[illegible]

Runtime variables

FW F116P v1901 02 EN.docx

PDU ADDRESS	REGISTER	VARIABLE DISPLAY	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 64 [h] 0x040	40065	function	1	r/w	uint16	0: total 1: flow rate 2=all
[d] 67 [h] 0x043	40068	backlight brightness	1	r/w	uint16	0: off 2: 40% 4: 80% 1: 20% 3: 60% 5: 100%
[d] 140 [h] 0x08C	40141	calculate				0=differential 1=add
[d] 73 [h] 0x049	40074	measurement	1	r/w	uint16	0: bi-direct 2: threshold 1: not negative 3: stationary
[d] 77 [h] 0x04D	40078	stationary flow rate	2	r/w	uint32	0...9999999 Representation: 0.000000...9999999
[d] 44 [h] 0x02C	40045	stationary total	2	r/w	uint32	0...9999999 Representation: 0.000000...9999999

PDU ADDRESS	REGISTER	VARIABLE POWER MANAGEMENT	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 80 [h] 0x050	40081	LCD update time	1	r/w	uint16	0=fast 2=3sec 4=30sec 1=1sec 3=15sec 5=off
[d] 81 [h] 0x051	40082	power mode	1	r/w	uint16	0=operational 1=shelf

PDU ADDRESS	REGISTER	VARIABLE FLOWMETER	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 96 [h] 0x060	40097	flowmeter signal A	1	r/w	uint16	0: npn 4: pnp 8: coil-lo 1: npn lp 5: pnp lp 9: act. 8.1V 2: reed 6: namur 10: act. 12V 3: reed lp 7: coil-hi 11: act. 24V
[d] 97 [h] 0x061	40098	flowmeter signal B	1	r/w	uint16	0: npn 4: pnp 8: coil-lo 1: npn lp 5: pnp lp 9: act. 8.1V 2: reed 6: namur 10: act. 12V 3: reed lp 7: coil-hi 11: act. 24V

PDU ADDRESS	REGISTER	VARIABLE ANALOG OUTPUT	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 112 [h] 0x070	40113	analog output	1	r/w	uint16	0: disable 1: enable
[d] 113 [h] 0x071	40114	rate-min	2	r/w	uint32	0...9999999 Representation: unit, time, decimals depending on variables 48, 49, 50
[d] 116 [h] 0x074	40117	rate-max	2	r/w	uint32	0...9999999 Representation: unit, time, decimals depending on variables 48, 49, 50
[d] 119 [h] 0x077	40120	cut off	1	r/w	uint16	0...99 Representation: 0.0 – 9.9%
[d] 120 [h] 0x078	40121	tune-min	1	r/w	uint16	0...9999
[d] 122 [h] 0x07A	40123	tune-max	1	r/w	uint16	0...9999
[d] 127 [h] 0x07F	40128	filter	1	r/w	uint16	1...99

PDU ADDRESS	REGISTER	VARIABLE PULSE	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 135 [h] 0x087	40136	mode	1	r/w	uint16	0: not negative 1: separated 2: signed
[d] 128 [h] 0x080	40129	pulse width	1	r/w	uint16	0...9999, (0=disabled) Representation: 0.000 – 9.999 sec
[d] 133 [h] 0x085	40134	decimals	1	r/w	uint16	0...3
[d] 130 [h] 0x082	40131	amount	2	r/w	uint32	1...9999999 Representation: 0.001...9999999 depending on variable 133

PDU ADDRESS	REGISTER	VARIABLE COMMUNICATION	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 144 [h] 0x090	40145	speed (baud rate)	1	r/w	uint16	0: 1200 2: 4800 1: 2400 3: 9600
[d] 145 [h] 0x091	40146	Modbus address	1	r/w	uint16	1...247
[d] 146 [h] 0x092	40147	Modbus mode	1	r/w	uint16	0: ASCII 1: RTU 2: OFF

PDU ADDRESS	REGISTER	VARIABLE OTHERS	NO. REGISTERS	R/W	TYPE	VALUE / REMARKS
[d] 173 [h] 0x0AD	40174	model number	1	r	uint16	0...9999
[d] 160 [h] 0x0A0	40161	model suffix	1	r	char	Representation: ASCII character
[d] 162 [h] 0x0A2	40163	firmware version	2	r	uint32	0...999999 Representation: nn:nn:nn
[d] 165 [h] 0x0A5	40166	serial no	2	r	uint32	0...9999999 Representation: nnnnnnn
[d] 168 [h] 0x0A8	40169	password	1	r	uint16	0...9999
[d] 170 [h] 0x0AA	40171	tag-nr	2	r/w	uint32	0...9999999 Representation: nnnnnnn

Appendix D. DECLARATION OF CONFORMITY



Count on us.

EU Declaration of Conformity

Fluidwell F1-series indicators

Veghel, January 2019

We, Fluidwell BV, declare under our sole responsibility that the F1-series indicators are designed and will operate conform the following applicable European Directives and Harmonised Standards, when installed and operated according to the related manual:

EMC Directive	2014/30/EU	EN61000-6-2:2016; EN61000-6-3: 2007 /A1:2011; EN61326-1:2013
RoHS Directive	2011/65/EU	EN 50581:2012
Low Voltage Directive	2014/35/EU	For options –PM or –OR: EN61010-1:2010
ATEX Directive	2014/34/EU	EN60079-0:2018 For option -XI, intrinsically safe: EN60079-11:2012
		Protective system: II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T ₂₀₀ 100 °C Da
Certification	For Groups II & III, surface installation Notified body 0344:	KEMA 03ATEX1074 X, Issue 6 DEKRA Certification BV, Meander 1051, 6825 MJ, Arnhem, the Netherlands.

Last two digits of the year in which the CE marking was affixed: 03.

Fluidwell BV

I. Meij, Manager Technology

Fluidwell BV are ISO9001 certified by DEKRA Certification BV, Meander 1051, 6825 MJ, Arnhem, The Netherlands.

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LIST OF CONFIGURATION SETTINGS			
SETTING	DEFAULT	DATE:	DATE:
1 TOTAL-A	Enter your settings here		
11 unit	L		
12 decimals	0000000		
13 K-factor	0000001		
14 decimals K-factor	0		
2 FLOW RATE- A			
21 unit	L		
22 time unit	/min		
23 decimals	0000000		
24 K-factor	0000001		
25 decimals K-factor	0		
26 filter	1		
27 period	1.0 sec.		
3 TOTAL-B			
31 K-factor	0000001		
32 decimals K-factor	0		
4 FLOW RATE- B			
41 K-factor	0000001		
42 decimals K-factor	0		
5 DISPLAY			
51 function	total		
52 light	100%		
53 calculate	differential		
54 measurement	bi-directional		
55 stationary flow rate	0 L/ min		
56 stationary total	0 L/hr		
6 POWER MANAGEMENT			
61 LCD-new	1 sec.		
62 battery mode	operate		
7 FLOWMETER			
71 signal A	coil-lo		
72 signal B	coil-lo		

LIST OF CONFIGURATION SETTINGS			
SETTING	DEFAULT	DATE:	DATE:
8 ANALOG OUTPUT	Enter your settings here		
81 output	disabled		
82 rate-min	0000000		
83 rate-max	9999999		
84 cut-off	0.0		
85 tune-min	0160		
86 tune-max	6656		
87 filter	1		
9 PULSE			
91 mode	signed		
92 width	0 (off)		
93 decimals	0		
94 amount	1.000		
A COMMUNICATION			
A1 speed	9600		
A2 address	1		
A3 mode	BUS-RTU		
B OTHERS			
B1 model	F116-P		
B2 software version			
B3 serial no.			
B4 password	0000		
B5 tag-nr	0000000		

